INDUCS®

Induction Compactmodul

Dual Cook Zones

User And Installation Manual

⚠ **CAUTION: Read the instruction before using the machine.**

⚠ **WARNING: If the surface is cracked, immediately disconnect the appliance from supply.**

Notice: This Unit is approved for professional use only.

Models:
Compactmodul - 2x3.5
Compactmodul - 2x5
Install-Line - 2x3.5
Install-Line - 2x5

Possible Combinations:
Compactmodul - 4x3.5
Compactmodul - 4x5

This Manual can be find as PDF on
www.inducs.com

Translation of Original Instruction – English

Compactmodul User Manual rev 01 10/20

WELBILT®

READ THIS MANUAL

⚠ Warning

Read this manual thoroughly before installing, operating, or performing maintenance on the equipment. Failure to follow instructions in this manual can cause property damage, injury or death.

This manual must always be available for reference at the place of operation.

This manual is intended for kitchen consultants, cabinet designers, fabricators, installers, owners and operators of our appliances.

Owners, consultants, fabricators and designers:

In order for the appliance to function safely and normally, you must read and understand all specific and critical requirements (such as location, ventilation, clearance) when designing the location and/or the electrical cabinet for the appliance.

Installers, operators and staff:

For your safety and safety of the others, you must follow all safety instructions during installation, operation and maintenance of the equipment.

Should you require technical assistance, call your authorized service agent or distributor.

Always have the model and serial number available when you call.

Your Authorized Service Company and Contact Information

Your Equipment Supplier and Contact Information

Model Number

Serial Number

Date of Installation

ABOUT THIS MANUAL

Throughout this manual, the induction appliance model indicated on the cover page is referred to as **appliance**, **induction appliance** or **equipment.**

A period (.) is used in this manual as the decimal separator.

Original measurements are in metrics. Measurements in imperial are provided for reference.

Not ALL models, options and accessories are available in all geographical regions. Please consult your equipment supplier for the availability of the specific products in your region.

INSPECT THE SHIPMENT

Thoroughly inspect the equipment upon delivery. Immediately report to the delivery carrier, any damage that occurred during transportation and request for a written inspection report from a claim adjustor.

Keep all packaging.

KEEP THE DELIVERY NOTE

The delivery note attached to the shipment contains detailed information on all components. Keep the delivery note for reference.

Safety Notices

DEFINITIONS

⚠ DANGER

Indicates a hazardous situation that, if not avoided, will result in death or serious injury. This applies to the most extreme situations.

⚠Warning

Indicates a hazardous situation that, if not avoided, could result in death or serious injury.

⚠Caution

Indicates a hazardous situation that, if not avoided, could result in minor or moderate injury.

Notice

Indicates information considered important, and is used to address practices not related to physical injury. For example, messages relating to property damage.

NOTE: Indicates useful, extra information about the action you are performing.

Reference: ANSI Z535.6-2011

SAFETY SYMBOLS AND WARNINGS ON THE APPLIANCE

	This symbol alerts you to a hazardous situation that WILL or COULD cause serious bodily harm or death. Be alert and implement relevant safety precautions.
	**DANGER - HIGH VOLTAGE** This dangerous voltage warning symbol indicates a risk of electric shock and hazards from dangerous voltage.
	**Electromagnetic Field** This symbol warns against non-ionizing electromagnetic radiation.
	**Equipotential bonding** This symbol marks the terminal which has to be connected with the equipotential bonding system.

Warning

RISK OF FIRE OR ELECTRIC SHOCK! DO NOT OPEN!

To reduce the risk of fire or electric shock, do not remove or open cover.

Refer servicing to qualified personnel.

⚠ DANGER

Disconnect from supply circuit before opening.

DISCLAIMERS

⚠ DANGER

Disregarding any safety instructions may cause harm to people, the surroundings, and the equipment. The manufacturer and/or authorized representative are not responsible for any damages or personal injury caused by failure to observe any safety instructions. Risks involved when disregarding safety instructions include, but not limiting to:

- Death or injury caused by electric shock.
- Burn injury caused by contacting hot cooking surface, cookware, or oil and grease.
- Damage to the equipment caused by using unsuitable cookware.

⚠ DANGER

Do not install or operate equipment and/or accessories that have been misused, abused, neglected, damaged, or altered from that of original manufactured specifications.

⚠ DANGER

Contact the manufacturer if you intend to make any changes on the equipment. For safety reasons, always use genuine parts and accessories approved by the manufacturer or authorized representative. Refer to the warranty documents for your equipment.

⚠ DANGER

Owners and operators are cautioned that maintenance and repairs must be performed by an authorized service agent using only genuine replacement parts. The manufacturer will have no obligation with respect to any product that has been improperly installed, adjusted, operated or not maintained in accordance with national and local codes and/or installation instructions provided with the product or any product that has its serial number defaced, obliterated or removed, and/or which has been modified or repaired using unauthorized parts or by unauthorized service agents.

⚠ DANGER

Improper installation, adjustment, alteration, service, or maintenance of this appliance or installation of a damaged appliance can result in DEATH, INJURY, EQUIPMENT DAMAGE, and void the warranty.

⚠ DANGER

All power connections and fixtures must be maintained in accordance with local and national codes.

⚠ Warning

Do not store or use gasoline or other flammable vapors or liquids in the vicinity of this or any other appliance. Never use flammable oil soaked cloths or combustible cleaning solutions for cleaning.

⚠ Warning

This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision concerning use of the appliance by a person responsible for their safety. Do not allow children to play with this appliance.

⚠Warning

This product contains chemical known to the State of California to cause cancer and/ or birth defects or other reproductive harm. Operation, installation, and servicing of this product could expose you to airborne particles of glass-wool or ceramic fibers, crystalline silica, and/or carbon monoxide. Inhalation of airborne particles of glass-wool or ceramic fibers is known to the State of California to cause cancer. Inhalation of carbon monoxide is known to the State of California to cause birth defects or other reproductive harm.

⚠Warning

Authorized Service Representatives are obligated to follow industry standard safety procedures, including, but not limited to, local/ national regulations for disconnection / lock out / tag out procedures for all utilities including electric, gas, water and steam.

Notice

This appliance is not approved or authorized for home or residential use, but is intended for commercial applications only. The manufacturer and/or authorized representative will not provide service, warranty, maintenance or support of any kind other than in commercial applications.

Notice

Routine adjustments and maintenance procedures outlined in this manual are not covered by the warranty.

NOTE: Proper installation, care and maintenance are essential for maximum performance and trouble-free operation of your equipment. Visit our website for manual updates, translations, or contact information for service agents in your area.

CORRECT DISPOSAL OF THIS PRODUCT

This marking shown on the product indicates that the product should not be disposed as household waste or regular commercial waste. Instead it shall be handed over to the applicable collection point for the recycling of electrical and electronic equipment. By ensuring this product is disposed correctly, you will help prevent potential harm to the environment or human health, which could otherwise be caused by inappropriate waste handling of this product.

For more detailed information regarding recycling of the product, please contact your local city office or your waste disposal service.

NOTE: The appliance is built with common electrical, electromechanical and electronic parts. No batteries are used.

NOTE: The owner and operator are responsible for the proper and safe disposal of the appliance.

Important

Additional Safety Notices are stated in the relevant sections throughout the manual.

Table of Contents

Section 1
General Information

Description of Product

Built with a robust construction, our induction appliances are compact and powerful with the revolutionary RTCSmp® Technology (Realtime Temperature Control System).

The RTCSmp® Technology monitors continuously in real time, the energy supply, temperature of the cook zone and the state of the components such as the induction coil. This monitoring system ensures the most efficient energy transfer, as well as maximizes safety:

- Safety functions such as Pan Detection and Boil Dry Protection are therefore guaranteed.
- The appliance starts heating only when a pan is placed in the cook zone.
- When a malfunction occurs, the integrated fault diagnostic system reports the malfunction instantly.

Application

The Compactmudul induction units are designed as compact units for installation in a closed stove or counter.

Many applications throughout the day with your appliance are possible, such as cooking, warming up, keeping warm, and roasting of food:

- Thanks to RTCSmp temperature control happens instantly.
- With inductive energy transmission, your cookware can be heated very quickly.
- High power is possible for braising application and quick sauté.
- High power also means you can heat up a bigger pot quickly.

NOTE: To guarantee the reliability and performance of the appliance, you must use the recommended types and sizes of pans with the appliance. See section 3 Operation.

Compliances

CE

The units comply the latest Norms:

Europe models

- EN 55014-1
- EN 55014-2
- EN 60529
- EN 62233 (EMC/ EMV)
- EN 60335-1
- EN 60335-2-36
- EN 61000-3-11
- EN 61000-3-12

Serial Plate Location

The serial plate is located on the bottom panel of the unit. It specifies the model number, serial number, and electrical specifications of the appliance.

Model number and serial number

The model and serial numbers are located on the nameplate. This manual applies only to the models listed on the front of this manual.

READING THE MODEL NUMBER

[Model Name] - [Power] - [Glass Size] - [Coil Type] - [Nominal Voltage]

Model Name	Power	Glass Size	Coil Type	Nominal Voltage
Compactmodul	2x3.5 = 2 cook zones; 3.5kW per zone 2x5 = 2 cook zones; 5kW per zone 4x3.5 = 2 generators with 2 cook zones each; 3.5kW per zone 4x5 = 2 generators with 2 cook zones each; 5kW per zone	600 = 600mm 650 = 650mm 720 = 720mm	R = Round F = Full area induction	400V = 3 x 400V 208V = 3 x 208V
Install-Line	2x3.5 = 2 cook zones; 3.5kW per zone 2x5 = 2 cook zones; 5kW per zone	580 x 320mm	Round	400V = 3 x 400V 208V = 3 x 208V

Product overview

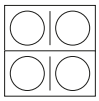
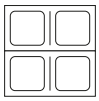
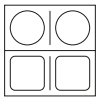
GENERATORS

Available models	Power per Hob	Glass Size	Coil Type	Nominal Voltage
Compactmodul - 2x3.5 - 600 - R - 400V	2 x 3.5kW	600	Round	3 x 400V
Compactmodul - 2x3.5 - 650 - R - 400V	2 x 3.5kW	650	Round	3 x 400V
Compactmodul - 2x3.5 - 650 - R - 208V	2 x 3.5kW	650	Round	3 x 208V
Compactmodul - 2x5 - 600 - R - 400V	2 x 5kW	600	Round	3 x 400V
Compactmodul - 2x5 - 650 - R - 400V	2 x 5kW	650	Round	3 x 400V
Compactmodul - 2x5 - 720 - R - 400V	2 x 5kW	720	Round	3 x 400V
Compactmodul - 2x5 - 720 - R - 208V	2 x 5kW	720	Round	3 x 208V
Compactmodul - 2x5 - 650 - F - 400V	2 x 5kW	650	Full area induction	3 x 400V
Compactmodul - 2x5 - 720 - F - 400V	2 x 5kW	720	Full area induction	3 x 400V
Install-Line - 2x3.5 - 400V	2 x 3.5kW	580 x 320mm	Round	3 x 400V
Install-Line - 2x3.5 - 208V	2 x 3.5kW	580 x 320mm	Round	3 x 208V
Install-Line - 2x5 - 400V	2 x 5kW	580 x 320mm	Round	3 x 400V
Install-Line - 2x5 - 208V	2 x 5kW	580 x 320mm	Round	3 x 208V

CONTROL UNIT

Available models	Description
Operation unit Compactmodul	This operation consists of a rotary switch which lock in the 0 position and an LED operating indicator. 2 units are required for one Compactmodul.
Tap-OperationUnit(withfrontpanel)	This operation consists of 2 knobs and a display unit with front panel, for overlying mounting. Only 1 unit is required for one Compactmodul.
Tap-Operation Unit (without front panel)	This operation consists of 2 knobs and a display unit without front panel, for direct integration into a stove construction. Only 1 unit is required for one Compactmodul.

CERAN GLASSES

Available models	Layout	Description
Ceran glass 300x600x6mm R - 2 cook zones		Ceran glass 300mm x 600mm x 6mm with markings for round coils.
Ceran glass 600x600x6mm R - 4 cook zones		Ceran glass 600mm x 600mm x 6mm with markings for round coils. For use as a combination with 2 compact modules
Ceran glass 375x650x6mm R - 2 cook zones		Ceran glass 375mm x 650mm x 6mm with markings for round coils.
Ceran glass 375x650x6mm F - 2 cook zones		Ceran glass 375mm x 650mm x 6mm with markings for full coverage coil.
Ceran glass 650x650x6mm R - 4 cook zones		Ceran glass 650mm x 650mm x 6mm with markings for round coils. For use as a combination with 2 compact modules.
Ceran glass 650x650x6mm F - 4 cook zones		Ceran glass 650mm x 650mm x 6mm with markings for full coverage coil. For use as a combination with 2 compact modules.
Ceran glass 360x720x6mm R - 2 cook zones		Ceran glass 360mm x 720mm x 6mm with markings for round coils.
Ceran glass 360x720x6mm F - 2 cook zones		Ceran glass 360mm x 720mm x 6mm with markings for full coverage coil.
Ceran glass 720x720x6mm R - 2 cook zones		Ceran glass 720mm x 720mm x 6mm with markings for round coils.
Ceran glass 720x720x6mm R/F - 4 cook zones		Ceran glass 720mm x 720mm x 6mm with markings for round coils and full coverage coils.
Ceran glass 720x720x6mm F - 2 cook zones		Ceran glass 720mm x 720mm x 6mm with markings for full coverage coil.

MOUNTING FRAME

Available models	Description
Mounting Frame CL 600 - 2 cook zones	Mounting frame for installation of a compact module of size 600.
Mounting Frame CL 600 - 4 cook zones	Mounting frame for installation of two compact modules of size 600 in combination.
Mounting Frame CL 650 - 2 cook zones	Mounting frame for installation of a compact module of size 650.
Mounting Frame CL 650 - 4 cook zones	Mounting frame for installation of two compact modules of size 650 in combination.
Mounting Frame CL 720 - 2 cook zones	Mounting frame for installation of a compact module of size 720.
Mounting Frame CL 720 - 4 cook zones	Mounting frame for installation of two compact modules of size 720 in combination.

SETS

Available sets	Description
Ventilation set Compactmodul	Used to improve ventilation in the counter or stove.

Section 2
Installation

INSTALLATION SAFETY—DISCLAIMER

⚠ DANGER

Installation must be carried out by registered installation contractors only.

The contractors are responsible for interpreting all instructions correctly and performing the installation in compliance with all applicable national and local regulations.

The warning signs and serial plates on the equipment must strictly be followed.

⚠Warning

This equipment is intended for indoor use only. Do not install or operate this equipment in outdoor areas.

⚠Warning

Before installation, make sure that the load capacity of the stove or counter is sufficient. It is important to ensure that the ceramic glass is mounted flush with the stove top sheet. Lateral impacts on the ceramic glass can quickly lead to a bursting of the ceramic glass.

⚠Caution

Consultants, fabricators and designers must consult their induction suppliers when designing an appropriate support structure and device clearance and the installation.

Notice

The Ceran® glass must be bonded using silicone that is compatible with foodstuff.

Notice

Induction equipment that is not installed correctly will have warranty voided.

INSTALLATION SAFETY—CLEARANCE AND VENTILATION

⚠ DANGER

Risk of Fire or Shock or Equipment Failure

All minimum clearances must be maintained. Air intake vents and exhaust vents must not be blocked or be restricted.

⚠Caution

This equipment must only be operated under an approved ventilation system in accordance with all applicable national and local regulations. Exceptions may apply.

Notice

The maximum ambient temperature for the induction appliance to operate must not exceed 40°C [104°F].

Failure to provide adequate ventilation will cause the appliance to overheat, to reduce power, or to shutdown.

Notice

The induction unit must not be installed above an oven or other sources of heat.

NOTE: Always maintain enough space between and around the equipment for maintenance and service.

INSTALLATION SAFETY—ELECTRICAL

⚠ DANGER

Installation must be carried out by registered installation contractors only.

The contractors are responsible for interpreting all instructions correctly and performing the installation in compliance with all applicable national and local regulations.

The warning signs and serial plates on the equipment must strictly be followed.

⚠ DANGER

The device must be protected and connected with an all-pole circuit breaker which ensures complete separation under overvoltage category III.

⚠Warning

This equipment is intended for indoor use only. Do not install or operate this equipment in outdoor areas.

⚠Warning

The device must be operated with an all-pole circuit breaker or disconnector of overvoltage category III.

⚠Warning

CE Induction Appliance only: If ground fault current protective switches are used, they must be designed for a minimum fault current of 30mA, Type B or B+.

Notice

Ensure the supply voltage and the line current match the specifications given on the serial plate affixed to the appliance. Wrong voltage will damage the appliance. A stable power supply must be provided.

Notice

Always refer to the serial plate on the appliance to verify the electrical data. When the data listed on the serial plate is different than that listed in this manual, contact the manufacturer or the authorized representative.

Notice

All cables must be routed, protected and tension free.

PERSONAL PROTECTION

⚠ DANGER

All utilities (gas, electric, water and steam) must be OFF to all equipment and locked out of operation according to national/regional regulations, as well as company approved practices during installation, maintenance and servicing. Always allow appliance to cool.

⚠ DANGER

Use appropriate safety equipment during installation, maintenance and servicing.

⚠ DANGER

Never stand, sit, or lean on the equipment! They are not designed to hold the weight of an adult, and may collapse or tip if misused in this manner.

⚠ DANGER

To avoid cardiac pacemaker malfunction, consult your physician or pacemaker manufacture about effects of electromagnetic field on your pacemaker.

⚠ DANGER

Replace defective power cables immediately by an authorized service agency.

⚠ Warning

Markings and warning labels mounted directly on the equipment must be observed at all times and kept in a fully legible condition.

⚠ Warning

Risk of burns from high temperatures. You may get burnt if you touch any of the parts during operation. Surfaces close to the cooking area including side panels may get hot enough to burn skin. Use extreme caution to avoid coming in contact with hot surfaces or hot grease. Wear personal protective equipment.

⚠ Caution

Use caution when handling the device. The device may have sharp metal edges.

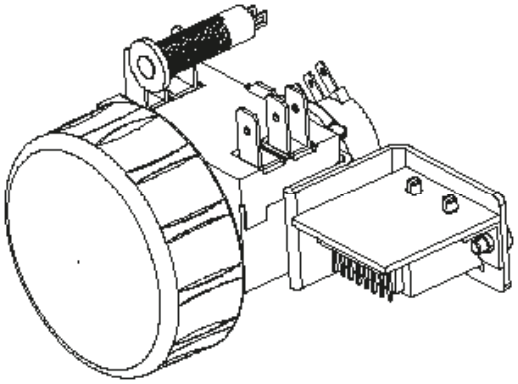
Scope of delivery

Choose from the various Compactmodul options to ideally fit your built-in situation and application.

AVAILABLE OPTIONS

Simple rotary switch

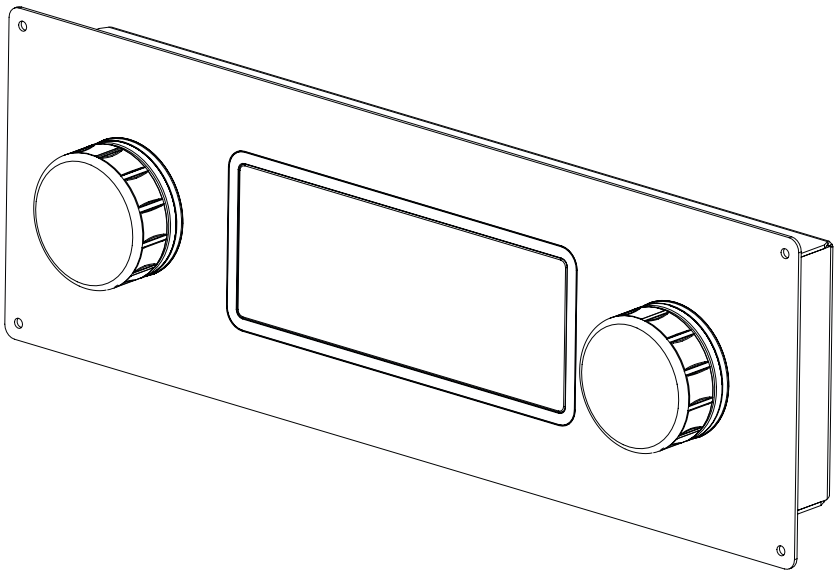
If you choose this service, be aware that you need two rotary switches. The rotary switch is enclosed with a 1m cable.



Tap-Operation Unit with display and two rotary switches

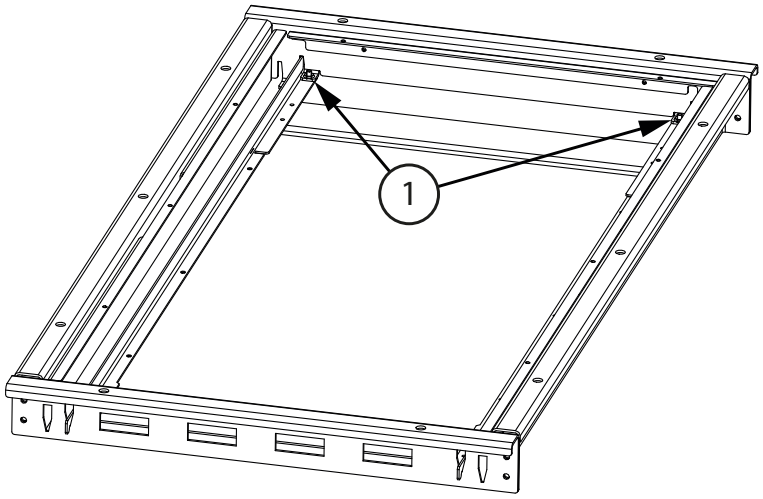
Operation with display allows you to use the following additional functions: warm-holding, timer function, individual power reduction, error code display and lock function.

The operation is enclosed with a 1m long connection cable.



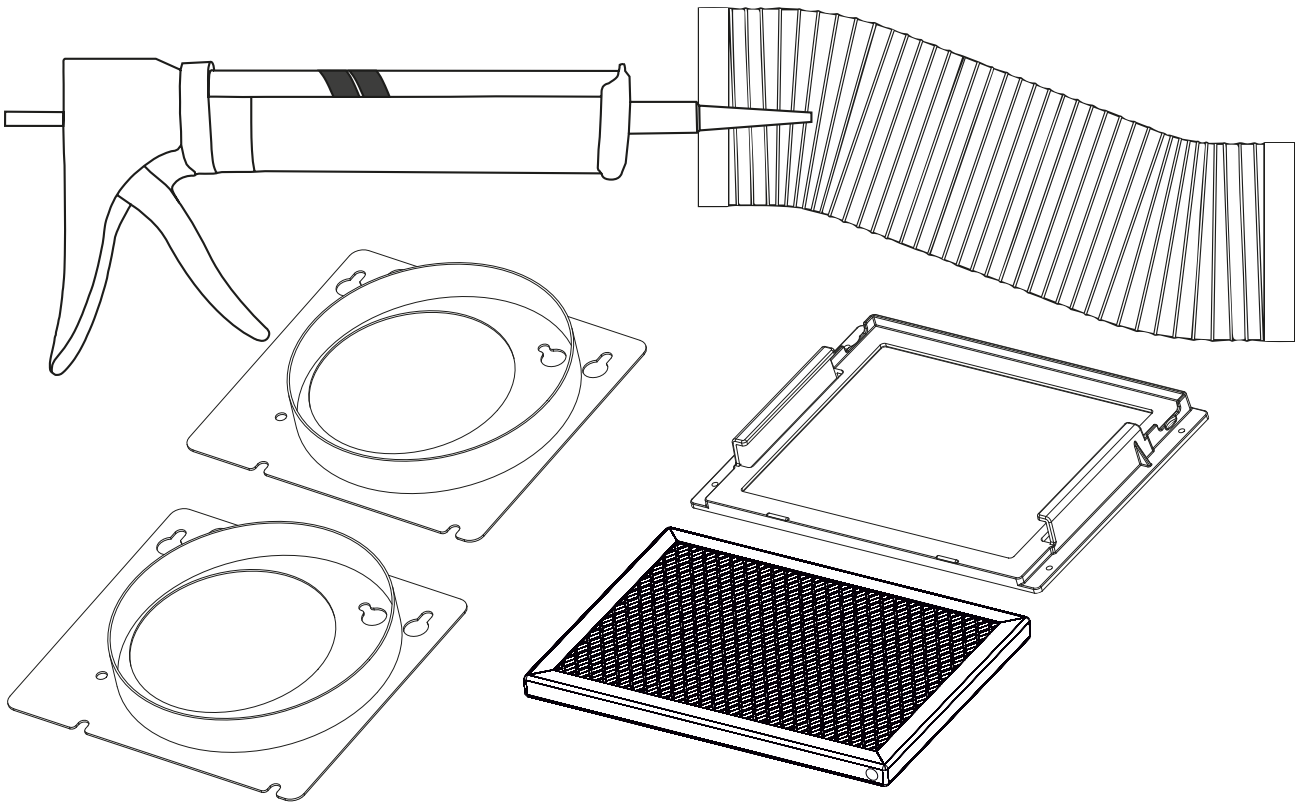
Mounting Frame

The mounting frame is designed to ensure an easy installation of the Compactmodul in your range or counter. Additionally it allows to easyly remove the Compactmodul (only by the means of the retaining screws (1)) in case service is required.



Ventilation set

The ventilation set is used to optimize cooling. Included in it is a suction sleeve, grease filter frame and grease filter, ventilation pipe, pipe clamp and mounting hardware

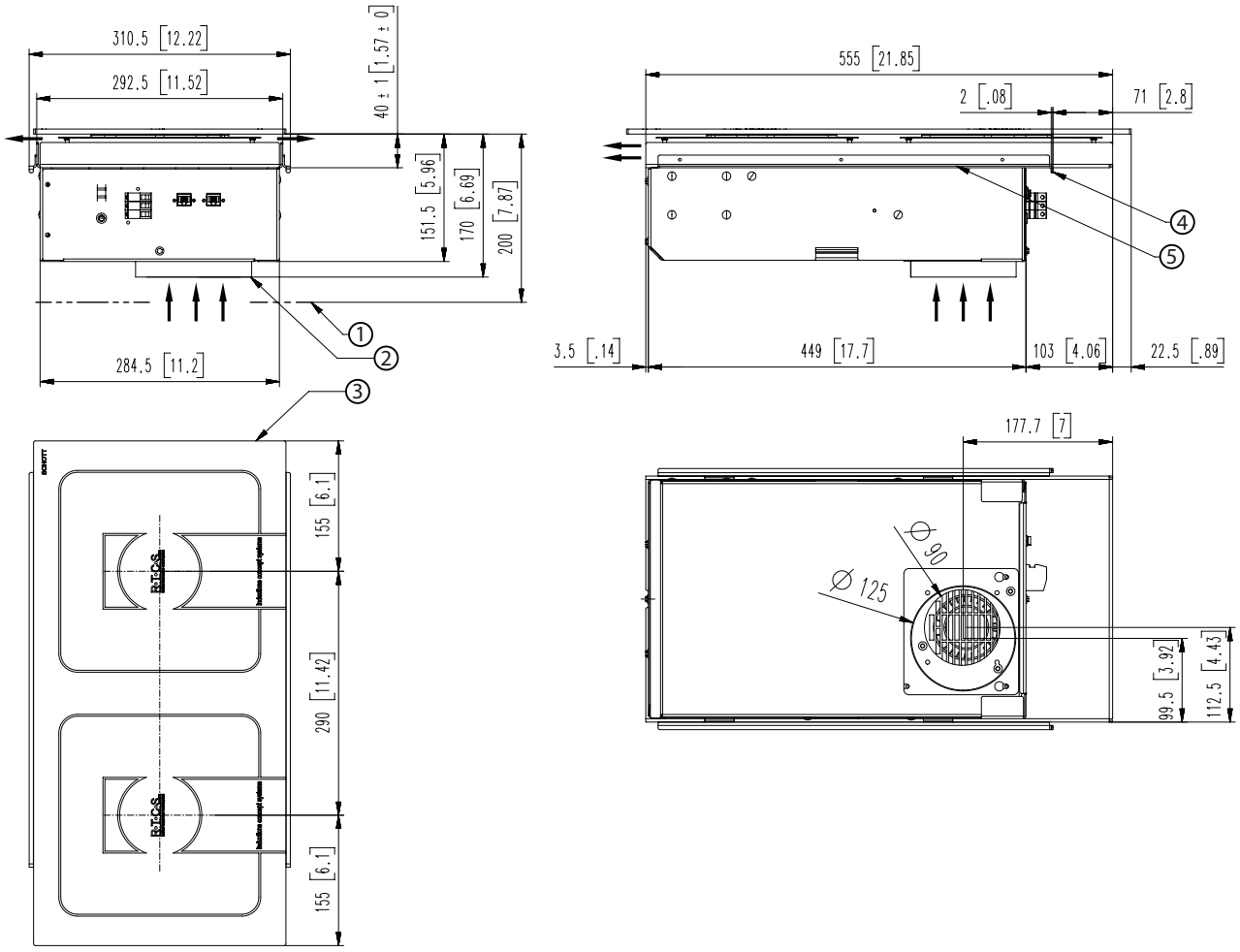


Specifications

DIMENSIONS: COMPACTMODUL VERSION 600

The cut-out in the stove top must be at least 308 x 608 mm [23.94 x 12.13“] for 1 Compactmodul and 608 x 608 mm [23.94 x 23.94“] for 2 Compactmodules. The mounting cutout must be at least 200 mm [7.87“] deep.

Dimensions are specified in mm [inches].

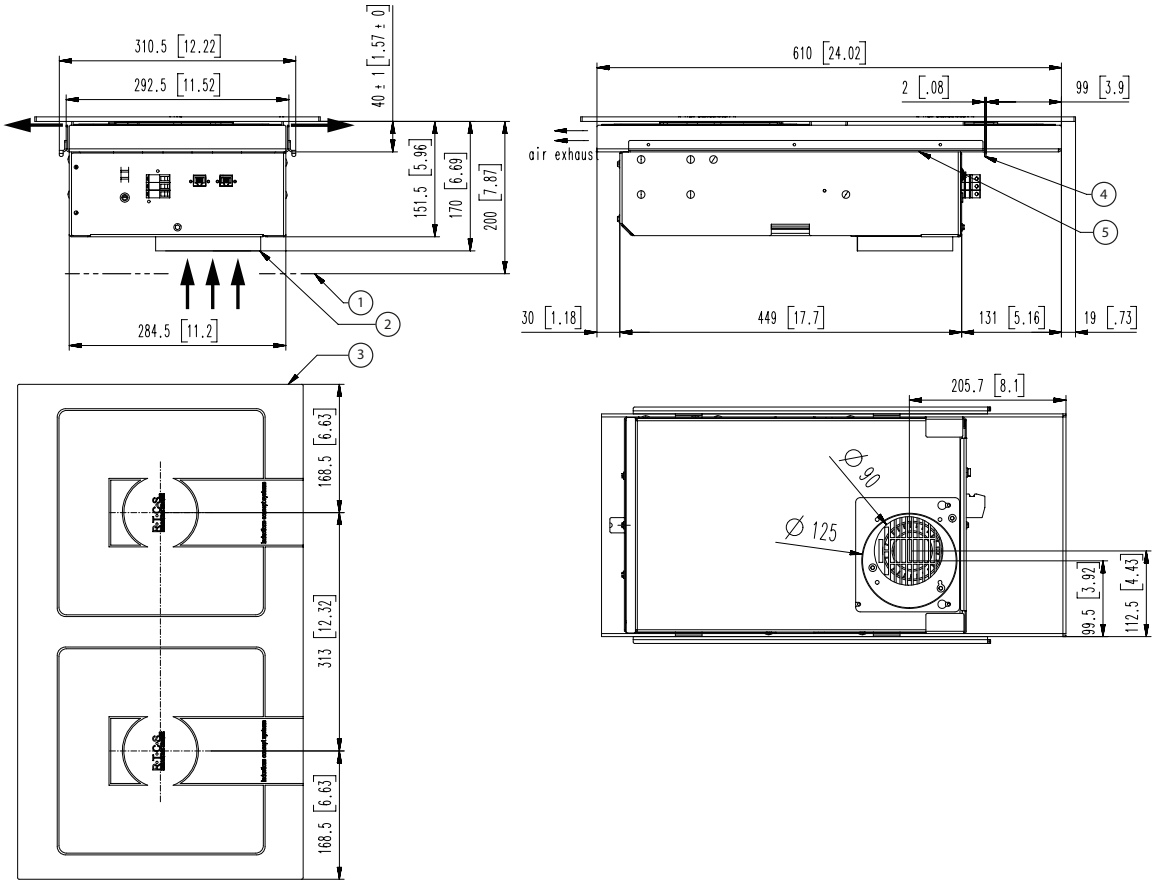


➡	Indicates the direction of airflow
1	Minimum installation height 200mm [7.87“]
2	Optional suction sleeve with ventilation pipe
3	Ceran glass: 600 x 300 mm [23.62 x 11.81“] Cutout: 608 x 308 mm [23.94 x 12.13“]
4	Positioning of the built-in rail
5	Guide rail for installation and support.

DIMENSIONS: COMPACTMODUL VERSION 650

The cut-out in the stove top must be at least 658 x 333 mm [25.91“ x 13.11“] for 1 Compactmodul and 658 x 658 mm [25.91“ x 25.91“] for 2 Compactmodules. The mounting cutout must be at least 200 mm [7.87“] deep.

Dimensions are specified in mm [inches].

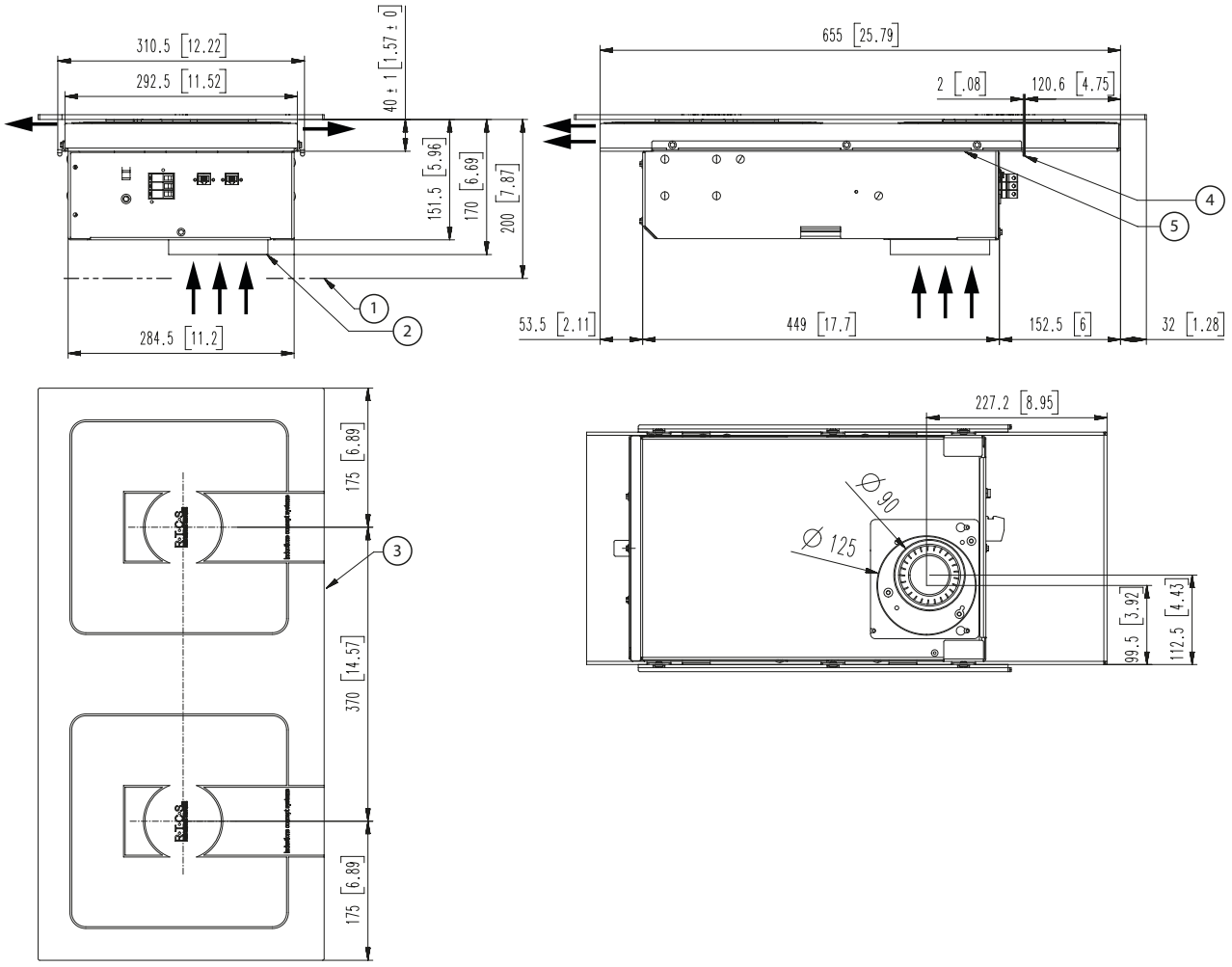


➡	Indicates the direction of airflow
1	Minimum installation height 200mm [7.87“]
2	Optional suction sleeve with ventilation pipe
3	Ceran glass: 650 x 375 mm [25.59“ x 12.80“] Cutout: 658 x 333 mm [25.91“ x 13.11“]
4	Positioning of the built-in rail
5	Guide rail for installation and support.

DIMENSIONS: COMPACTMODUL VERSION 720

The cut-out in the stove top must be at least 728 x 368 mm [28.66“ x 14.48“] for 1 Compactmodul and 728 x 728 mm [28.66“ x 28.66“] for 2 Compactmodules. The mounting cutout must be at least 200 mm [7.87“] deep.

Dimensions are specified in mm [inches].

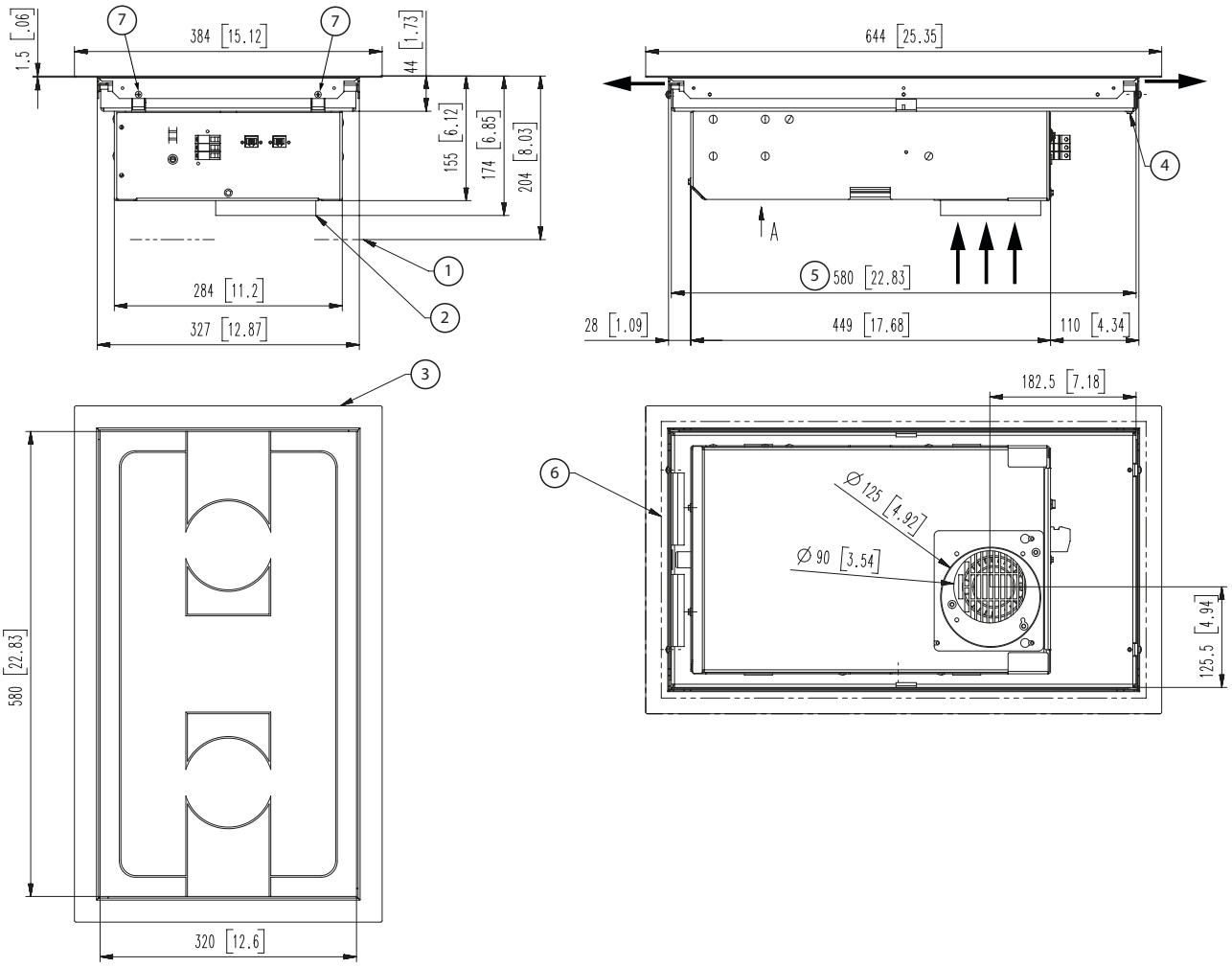


➡	Indicates the direction of airflow
1	Minimum installation height 200mm [7.87“]
2	Optional suction sleeve with ventilation pipe
3	Ceran glass: 720 x 360 mm [28.35“ x 14.17“] Cutout: 728 x 368 mm [28.66“ x 14.48“]
4	Positioning of the built-in rail
5	Guide rail for installation and support.

DIMENSIONS: INSTALL-LINE

To mount an Install-Line device no mounting frame is needed. It is sufficient to fix the Install

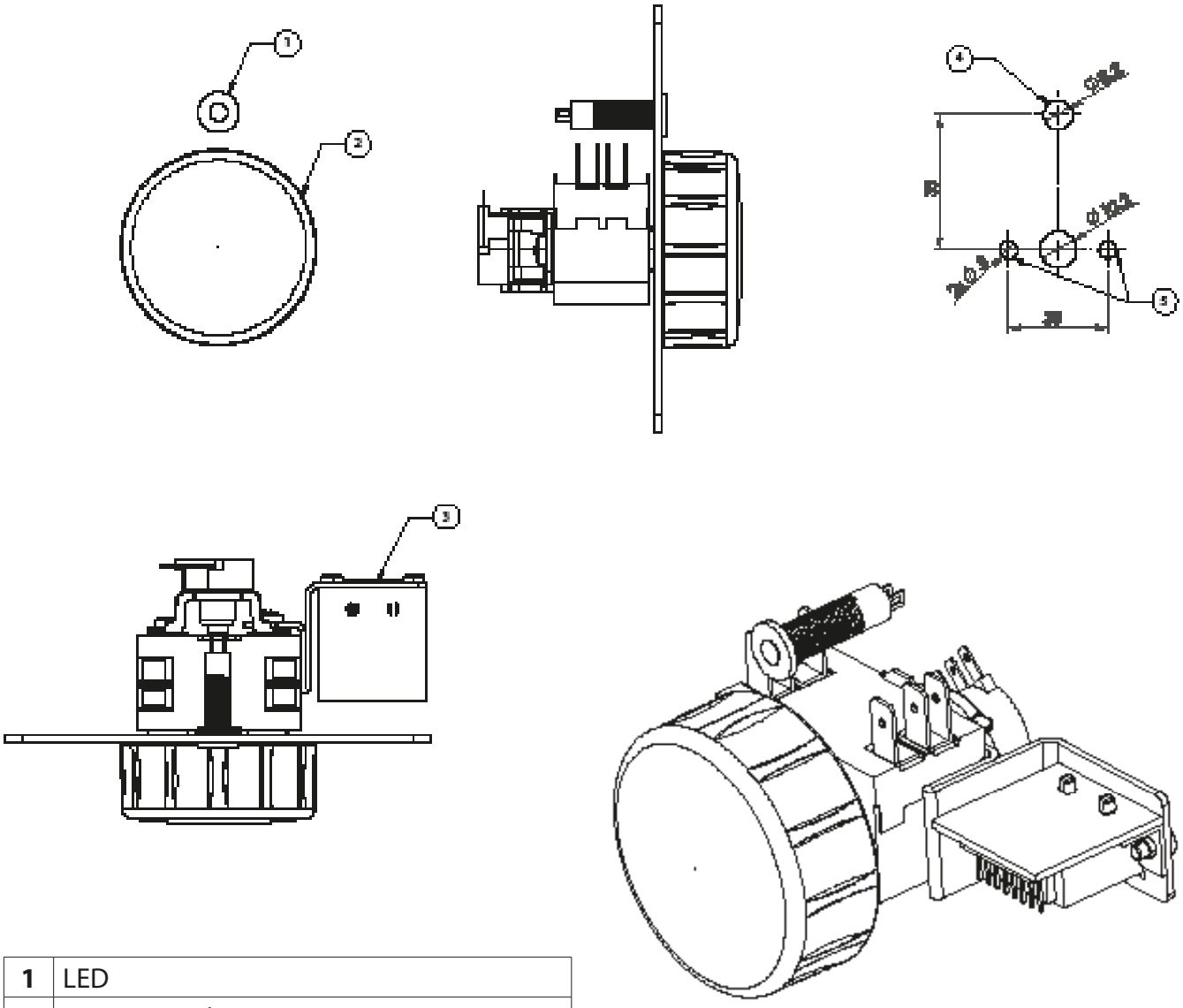
Dimensions are specified in mm [inches].



➡	Indicates the direction of airflow
1	Minimum installation height
2	Optional suction sleeve with ventilation pipe
3	Insert frame with Ceran glass: 580 x 320 mm [22.83“ x 12.60“]
4	2 x M4 screws to remove the device from the mounting frame
5	Coil carrier sheet
6	Cutout: 605 x 345 mm [23.82“ x 13.58“]
7	Retaining screws

DIMENSION: OPERATION WITH POWER CONTROLLER AND LED

For the intended mounting on a panel, the required hole pattern for the power controller and the LED must be considered. The length of the RJ-45 cable to connect the Control unit to the generator is 1m.



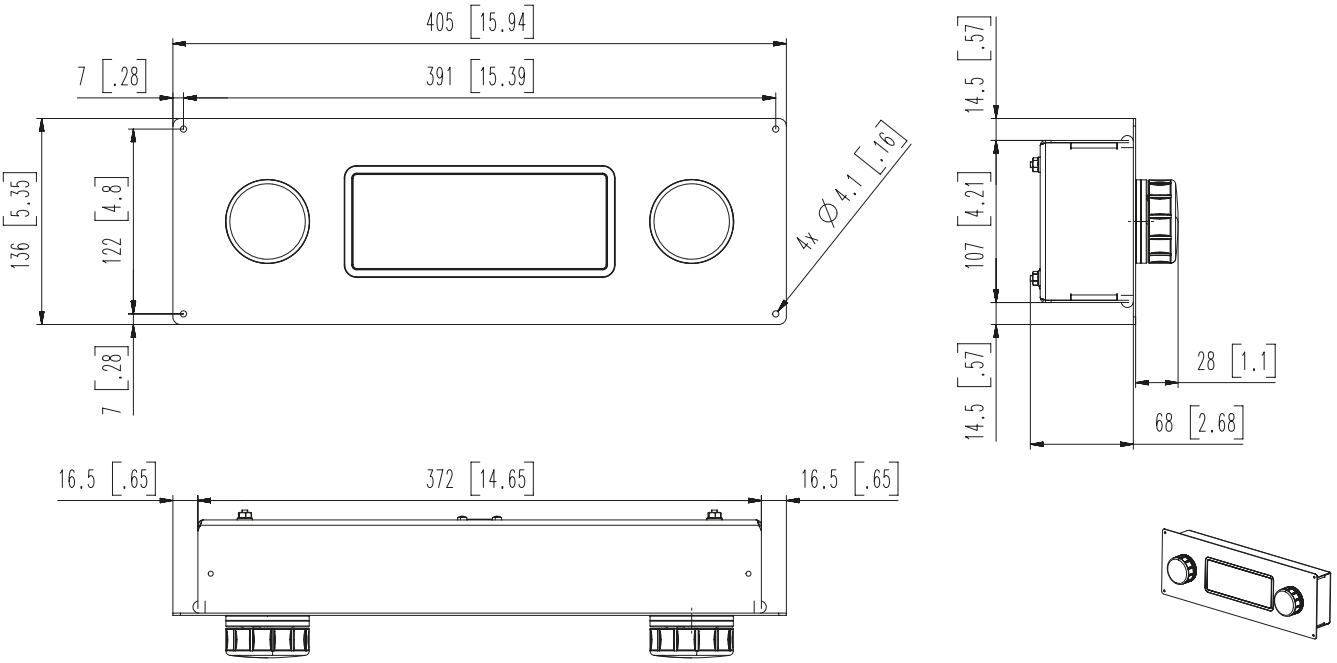
1	LED
2	Rotary switch
3	RJ45 Socket
4	Hole for LED
5	Holes for attachment from the rotary switch

DIMENSION: TAP-OPERATION UNIT WITH FRONT PANEL

The Tap-Operation Unit allows you to use warm holding and timer function. The length of the connecting cable for connecting the operating unit to the generator is 1m.

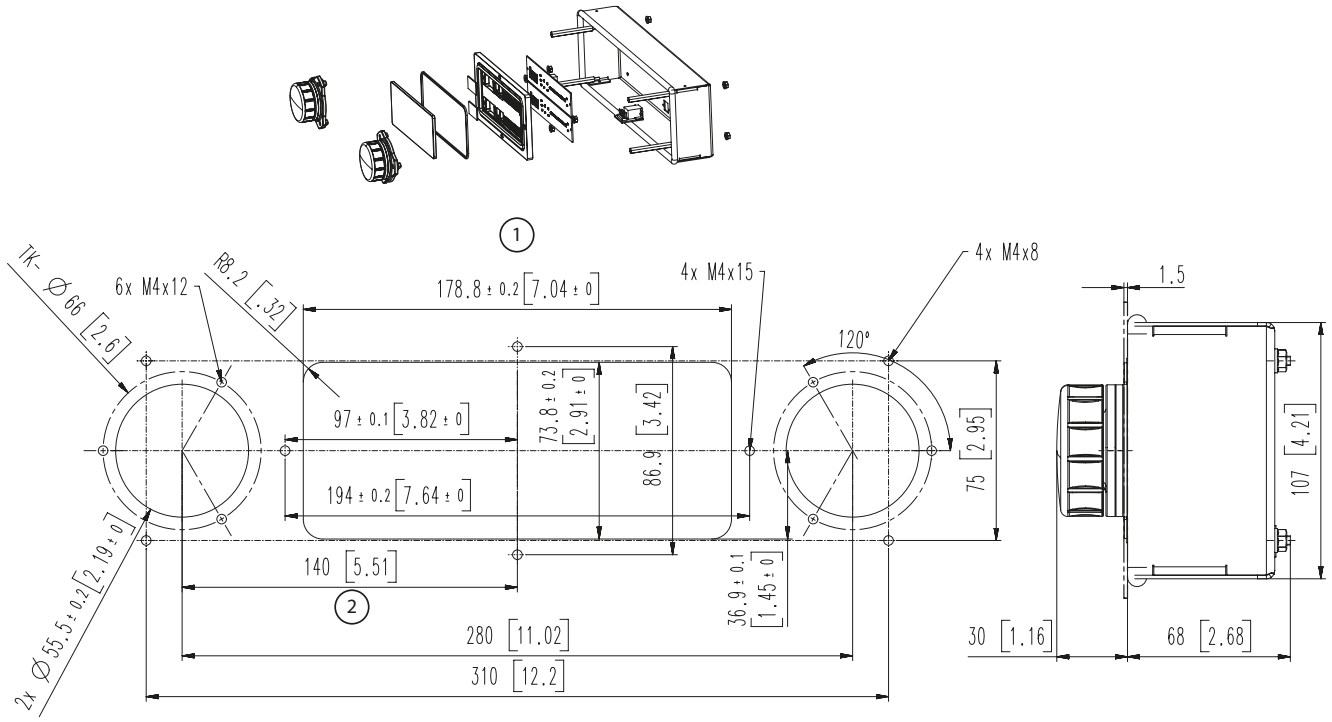
Panel cut Out: 380mm x 115mm [15“ x 4.25“]

Installation depth: 115mm [3.35“]



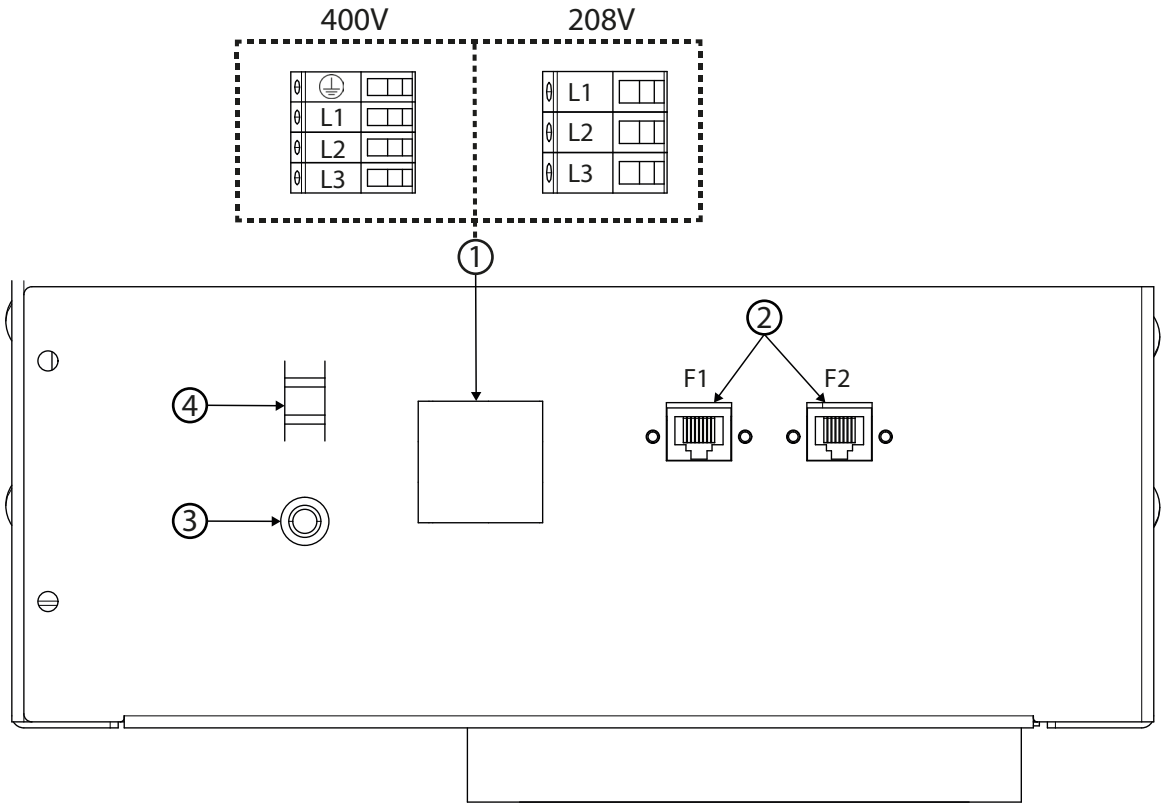
DIMENSION: TAP-OPERATION UNIT WITHOUT METAL FRONT

The Tap-Operation Unit allows you to use warm holding and timer function. This option is meant to directly integrate the operation in your counter or kitchen range. The length of the connecting cable for connecting the operating unit to the generator is 1m.



1	Mounting cut-out (rear view)
2	Max. Distance from operation to display

Electrical Connections Generator



1	Mains Connection terminal
2	Connection for rotary switch and Tap-Operation Unit
3	Connection for protective conductor
4	Cable tie socket for strain relief of the power cable

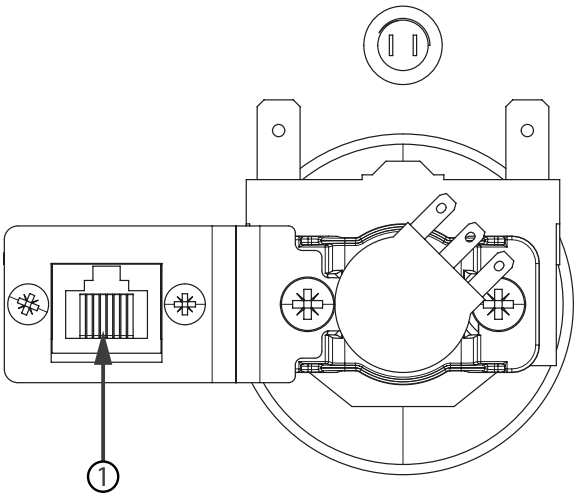
For the 208V voltage version, the protective conductor is fastened to the outside of the housing (equipotential bonding point). For the 400V voltage version, the protective conductor is attached directly to the marked position on the connection terminal block.

To optimally contact the connection terminal block on the 400V version, remove 12mm of insulation from the leads.

Electrical Connections Operation Unit

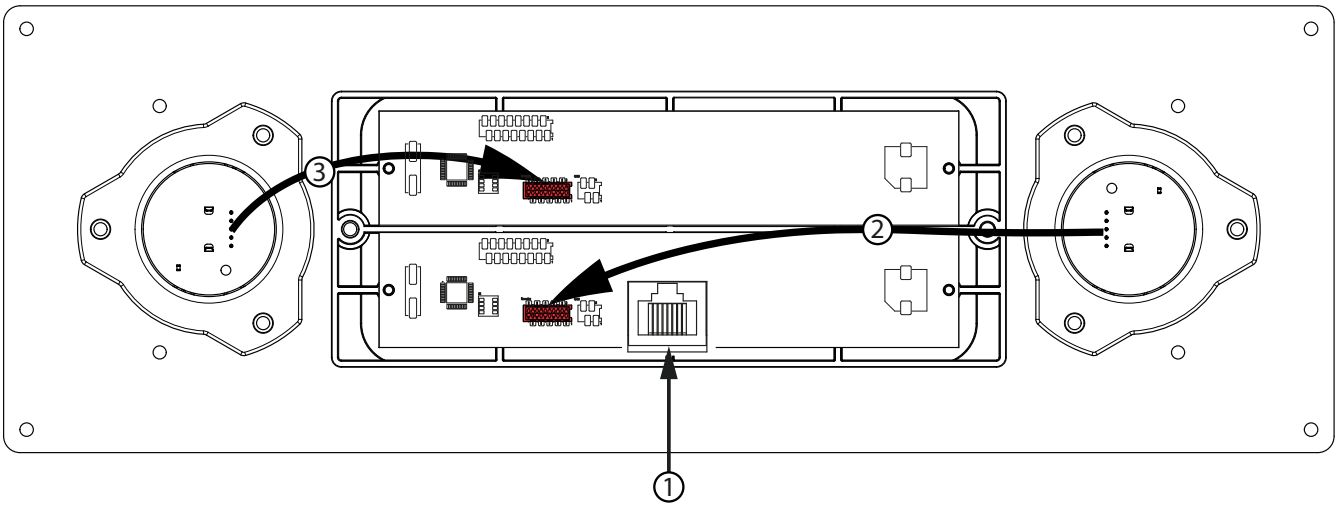
Use only one operating unit option.

ROTARY SWITCH



1	RJ45 Connection

TAP-OPERATION UNIT WITH DISPLAY



1	CAN Connection
2	Connection cable from knob to display for the rear cooking zone[1]
3	Connection cable from knob to display for the front cooking zone[1]

[1] The connections for the two knobs can be changed if necessary.

ELECTRICAL SPECIFICATIONS

Model	Power / Current	Voltage / Phases
Compactmodul - 2x3.5-xxx-x-400V	7kW / 11A	400V / 3Φ
Compactmodul - 2x3.5-xxx-x-208	7kW / 20A	208V / 3Φ
Compactmodul - 2x5-xxx-x-400	10kW / 16A	400V / 3Φ
Compactmodul - 2x5-xxx-x-208	10kW / 28A	208V / 3Φ
Install-Line -2x3.5 - 400V	7kW / 11A	400V / 3Φ
Install-Line -2x3.5 - 208V	7kW / 20A	208V / 3Φ
Install-Line - 2x5 - 400V	10kW / 16A	400V / 3Φ
Install-Line - 2x5 - 208V	10kW / 28A	208V / 3Φ

ELECTRICAL CABLES

Power cords are not included. The cable for operation is enclosed with the operation unit.
The cables must be routed so that they will not mechanically damaged.

INSTALLATION CLEARANCE

Notice

The orientation of each appliance in a parallel configuration will affect the ventilation requirements. Ensure the final installation meets all operating and ventilation requirements.

OPERATING CONDITIONS

For the appliance to function properly, the following conditions must be maintained.

Maximum Tolerance of the Nominal Supply Voltage	+6 /-10 %
Supply frequency	50/60 Hz
Ingress Protection class	12 cm [5”]
Minimal Diameter of Induction Pan	In Storage, -20°C to +70°C [-4°F to +158°F]
	In Operation, +5°C to +40°C [+41°F to +104°F]
Maximum Relative Air Humidity	In Storage, 10% to 90%
	In Operation, 30% to 90%

WEIGHTS

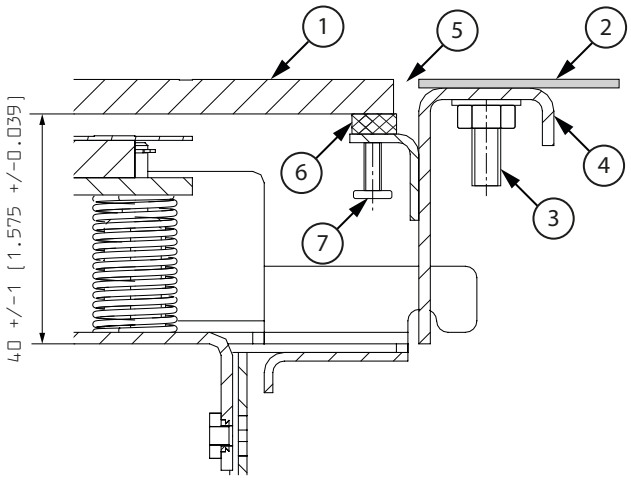
Model	Net Weight	
	kg	lb
Compactmodul 2x3.5-xxx-R-400V	14	31
Compactmodul 2x3.5-xxx-R-208V	14	31
Compactmodul 2x5-xxx-R-400V	16	36
Compactmodul 2x5-xxx-R-208V	16	36
Compactmodul 2x5-xxx-F-400V	16	36
Compactmodul 2x5-xxx-F-208V	16	36
Install-Line -2x3.5 - 400V	21	47
Install-Line -2x3.5 - 208V	21	47
Install-Line - 2x5 - 400V	21	47
Install-Line - 2x5 - 208V	21	47

Installation Instructions Compactmodul

Read and understand all installation safety instructions regarding Clearance and Ventilation at the beginning of this chapter.

- The 40mm clearance, +/- 1mm, from the underside of the coil carrier to the ceramic glass must be adhered to (see the drawing).
- The straps on the guide rails enable correct position below the ceran glass of the induction unit. The final position of the unit is achieved once the straps are engaged in the indentation of the support rails.
- For installation and as a support of the induction device, the guide rails are provided.
- The openings in the coil carrier sheet below the coils must not be closed.
- Components made from steel in the vicinity of the coils must not be magnetic.
- If two coil carrier sheets are installed in the same frame, a partitioning plate made from non-magnetic steel must be installed between the coil carrier sheets.
- The Compactmodul must be easily accessible for installation and removal.
- The Ceran® glass must be bonded using silicone that is compatible with foodstuff.
- The control switches must not be blocked.
- Keep flammable substances, vapors or liquids away from the induction unit.
- When installing, pay attention to the position of the connections. Otherwise, it may be that the cooking zones do not match the operation. (Connections always on the left side or in front).

Installation with mounting frame



1	Ceran glass
2	Stove top sheet 1.5mm - 4mm [0.06“ - 0.16“] thickness
3	M5 mounting bolts
4	Mounting frame
5	Gap between hearth leaf and ceran glass for silicone joint
6	Silicone strips
7	M4 thread for adjusting the ceramic glass. Make sure that the distance between Ceran glass underside and coil support plate 40mm +/- 1mm [1.575in +/- 0.039in].

Installation Instructions Install-Line

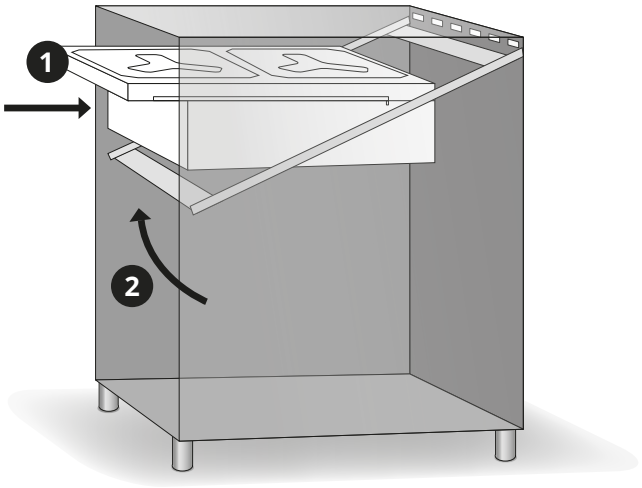
Read and understand all installation safety instructions regarding Clearance and Ventilation at the beginning of this chapter.

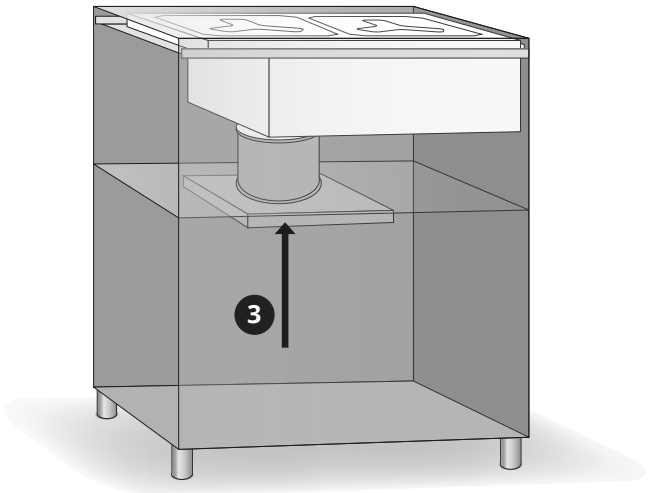
- The openings in the coil carrier sheet below the coils must not be closed.
- Components made from steel in the vicinity of the coils must not be magnetic.
- The Install-Line device must be easily accessible for installation and removal.
- The ceramic glass must be bonded using silicone that is compatible with foodstuff.
- The control switches must not be blocked.
- Keep flammable substances, vapors or liquids away from the induction unit.
- When installing, pay attention to the position of the connections. Otherwise, it may be that the cooking zones do not match the operation. (Connections always on the left side or in front).

Replacement or Servicing of the generator

Read and understand all installation safety instructions regarding Clearance and Ventilation at the beginning of this chapter.

To replace the generator loosen the two retaining screws and fold down the device. Now the device can be pulled out of the holder. This only applies to the compact modules which have been mounted with mounting frame.



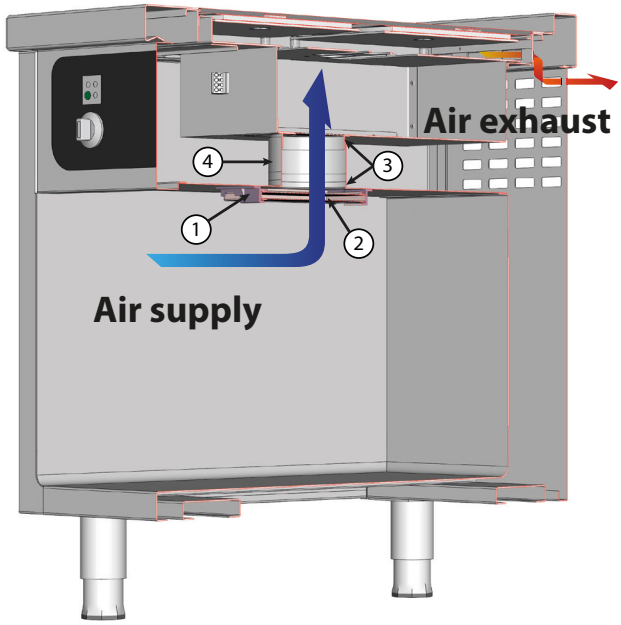


Ventilation Requirements

Read and understand all installation safety instructions regarding Clearance and Ventilation at the beginning of this chapter.

- Make sure that the induction device does not suck in hot ambient air or steam from another device, especially if the device is installed near heat-generating equipment such as fryers or ovens.
- See also installation example
- Optimal air circulation must not be impaired by the installation.
- The Compactmodules are to be equipped with a guided air supply. We recommend the use of the optionally available installation kit, which guarantees optimal air supply of the generator.
- The exhaust air must also be able to leave the stove.
- The maximum air flow of the fan is 120m3/h, so a minimum suction opening of 6500 mm2 must be guaranteed.
- The exhaust air must not mix directly with the supply air
- The induction unit has an internal air cooling system. Prevent blocking the air duct (supply and exhaust air) with objects (fabric, wall, etc.).

EXAMPLE VENTILATION WITH VENTILATION KIT



1	Filter frame
2	Filter
3	Suction Connection
4	Fan tube

COMMISSIONING

Read and understand all installation safety instructions regarding Electrical and Personal Protection.

1. Remove all objects from the glass-top and examine the glass.

> **⚠ Caution**
>
> Do not continue if the glass-top is cracked, chipped or damaged in any other way. Contact an authorized service agency for assistance.

2. Connect the appliance to power supply.
3. Test different functions of the appliance.

Function Test

- Read and understand all installation safety instructions regarding Personal Protection.
- Observe also ALL operation safety requirements in section 3 (Operation).

Testing procedure:

1. Examine the cookware for induction cooking:
   - Pans must be induction ready. See details in section 3 (Operation).
   - Minimum pan size: Pan must have bottom diameter larger than 12cm [5"]. Otherwise, the pan will not be heated. This is a safety feature. The sensors does not detect pan smaller than this minimum size.
2. Put some water in an induction pan and place it in the center of the cook-zone.
3. Follow operational instructions in section 3 to test:
   - Cook Mode with different power levels.
   - Hold Mode with set temperatures.[1]
   - Lock Function[1]
   - Timer Function[1]
4. Remove pan away from the cook-zone, the No Pan Icon is shown on display.[1]
5. Place the pan back on the cook-zone and the heating process resumes.[1]

   NOTE: The LED ring illuminates continuously again when energy is being transferred to the pan.
6. Turn the appliance off. When the unit is switched off, a o appears on the display.1

If the appliance does not function as expected despite using quality induction pans, refer to section 5 (Troubleshooting).

To test the efficiency of a pan for induction cooking, refer to section 5 (Troubleshooting).

[1] This functions are only available with the Tap-Operation Unit

Section 3
Operation

OPERATION SAFETY—DISCLAIMER

⚠ DANGER

The on-site supervisor is responsible to train operators for operating, maintaining and ensuring that operators are made aware of the inherent dangers of operating this equipment.

⚠ DANGER

Risk of fire/shock/equipment failure. **All minimum clearances must be maintained. Do not obstruct vents or openings.**

⚠Warning

This equipment is intended for indoor use only. Do not install or operate this equipment in outdoor areas.

Notice

The reliability of the appliance can only be guaranteed when it is used properly. The appliance must always be operated within the limits and/or the operating conditions provided in this manual.

Notice

Avoid dropping any hard objects onto the equipment. Damages to the heating surface will shortened the life cycle of the equipment or incur high service costs.

Notice – Models with Glass-Top

Use Only Induction Suitable Cookware

Use only induction suitable cookware with proper sizes and made of proper material. The induction suitable cookware must be in good condition without any uneven, arched or partially detached bottoms.

Using unsuitable cookware can cause the appliance to fail prematurely, void your warranty, and incur high service costs.

OPERATION SAFETY—PERSONAL PROTECTION

Notice

Induction appliances are more powerful, heat up pans quicker, and cook food faster than conventional cooking equipment. Your induction appliance needs to be operated and looked after in a different way than other conventional equipment.

Do not operate the equipment without reading this manual and understanding all safety requirements.

⚠ DANGER

If any part of the appliance is cracked or broken, **turn off the appliance and immediately disconnect the appliance from supply**. Only if it is possible and safe, disconnect the equipment from main power supply. Do not touch any parts inside the appliance.

Disconnect electric power at the main power disconnector for all equipment being serviced.

Failure to disconnect the power at the main power supply could result in serious injury or death. The knob DOES NOT disconnect incoming power.

Contact an authorized service agency for assistance.

⚠ DANGER

To avoid cardiac pacemaker malfunction, consult your physician or pacemaker manufacture about effects of electromagnetic field on your pacemaker.

⚠ DANGER

Never stand, site, or lean on the equipment! They are not designed to hold the weight of an adult, and may collapse or tip if misused in this manner.

⚠ Caution

Short Cook Time

Induction appliances cook food faster than conventional cooking equipment. To avoid overheating and burning, check the cooking process frequently. Never leave the appliance unattended during operation.

⚠ Caution

Metallic objects are heated up very quickly when placed on the induction cook zone during operation. To avoid injury,

DO NOT place any objects such as closed cans, aluminum objects (aluminum foils), cutlery, jewelry, or watches on the appliance.

DO NOT place any object such as paper, cardboard, or cloth on the cooking surface, because this creates a fire hazard.

DO NOT place credit cards, phone cards, tapes, or any objects that are sensitive to magnetism on the appliance.

DO NOT use the appliance for storage.

DO NOT place any paper products, cooking utensils, cutlery, plastic vessels or food on the appliance.

DO NOT place metallic objects such as kitchen utensils, cutlery etc. on the hob surface within the cooking zones since they could get hot.

⚠ Caution

Aluminum foil must not be used with induction appliences! Aluminum foil may ignite and cause a fire!

Notice

Do not use the cooktop for food preparation such as cutting and chopping.

⚠Warning

Risk of burns from high temperatures. You may get burnt if you touch any of the parts during operation. Surfaces close to the cooking area including side panels may get hot enough to burn skin. Use extreme caution to avoid coming in contact with hot surfaces or hot grease. Wear personal protective equipment.

⚠Warning

Take care when operating the appliance, as rings, watches and similar objects worn by the user could get hot when in close proximity to the hob surface.

⚠Warning

During operation, it is possible that the floor around the unit become slippery. Wear suitable footwear and clean the floor if necessary.

Cooking with Induction Counter-Tops Models

⚠Warning

Never Leave An Empty Pan On Cooktop

Induction appliances heat up empty pans very quickly. Never operate the appliance with an empty pan. Do not pre-heat pan. Always put food products, water or oil into the pan before turning on the appliance. Failure to do so will result in irreparable damage.

Notice

Broil-Dry Protection

Cook zones are monitored by temperature sensors. The sensors can detect overheating at the base of a cooking pan.

When an overheated pan (overheated oil, empty pan) is detected, the appliance stops transferring energy to the pan immediately. You must turn off the appliance and let it cool down before re-starting the appliance.

⚠Caution

Do Not Touch Overheated Appliance

To avoid burn injuries, do not touch the appliance when a pan is overheated and take all the necessary precautions when removing the overheated pan.

⚠Warning

Steam can cause serious burns. Always wear some type of protective covering on your hands and arms when removing lids or pans from the appliance. Lift the lid or pan in a way that will direct escaping steam away from your face and body.

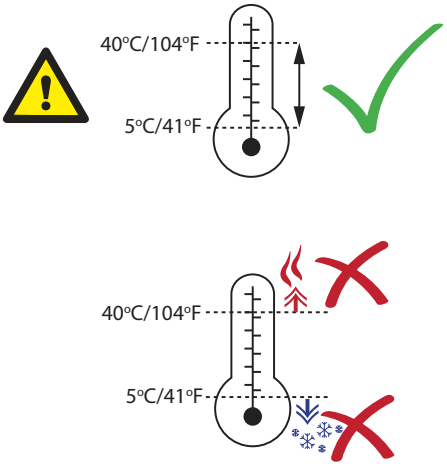
⚠Warning

Never leave any pan during the cooking process unattended.

Important Rules—Operation and Maintenance

Follow these simple rules to ensure reliable and repeatable performance of your induction equipment:

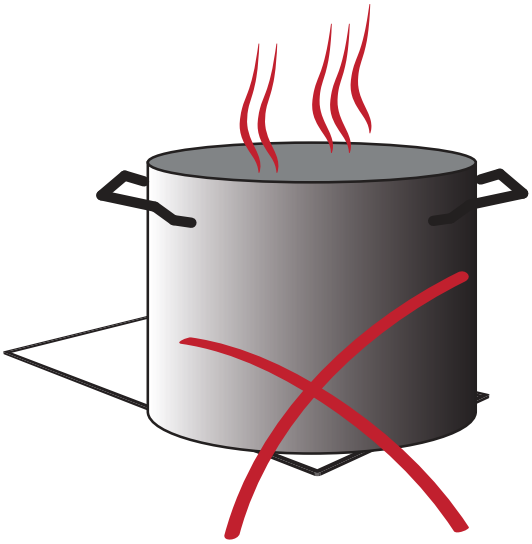
1 Keep kitchen temperature below 40°C [104°F].



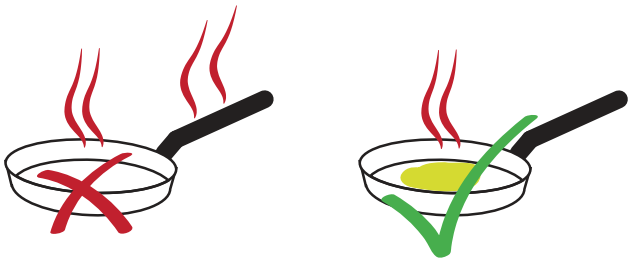
2 Clean the intake filter at least once a week or as often as required.

3 Do not use dented pans because it will cause damages to the electronics.

4 Use only pans that fits the glass markings. Do not use oversized pans.



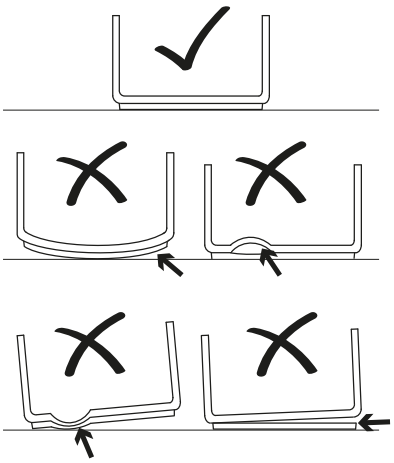
5 Never pre-heat the pan. Place the pan on the only when you are ready to cook.



Proper Induction Cookware

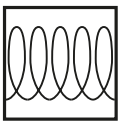
CONDITION

- Pans with layer separation (outward and inward bubbles), arching or partially detached bottoms must be replaced.
- When these pans are used, the sensors under the glass-top cannot detect temperature correctly. These pans will overheat the sensors and eventually will damage the sensors and the generator. (Below, examples of good and bad pans in cross-sections.)



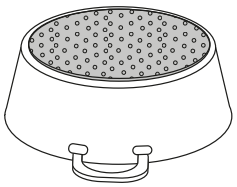
MATERIAL

- **USE** cookware made of **conductive and magnetic** materials. If the pan bottom attracts a magnet, the pan is suitable for induction cooking. Look for cookware that is labeled **suitable for induction** or with an induction compatible symbol.



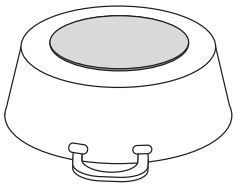
- **DO NOT USE** cookware made of aluminum, copper, glass or ceramics.
- NOTE—Steel inserts on bottom:

  Cookware base inserted with areas of aluminum reduces the magnetic area for induction cooking. The appliance may supply less energy to the cookware or have difficulties in detecting the pan.



- NOTE—Non-magnetic cookware with a small magnetic base:

  The exposed non-magnetic metal on the base may affect the induction field and subsequently, less energy may be suppled to the cookware.

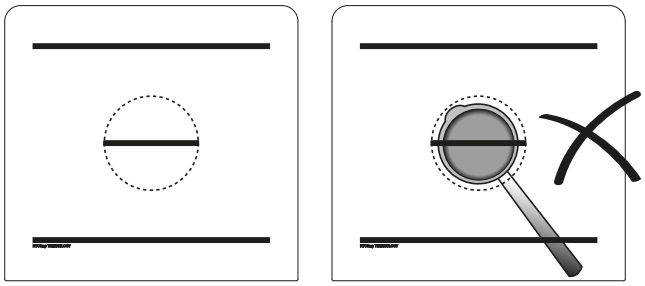


BOIL TEST

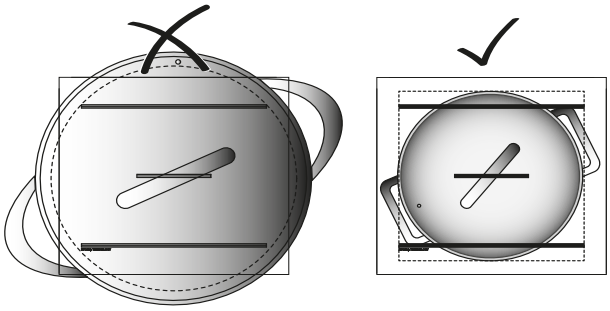
To test the efficiency of a pan for induction cooking, perform a boil test. See instructions in section 5 Troubleshooting.

SIZE OF PAN

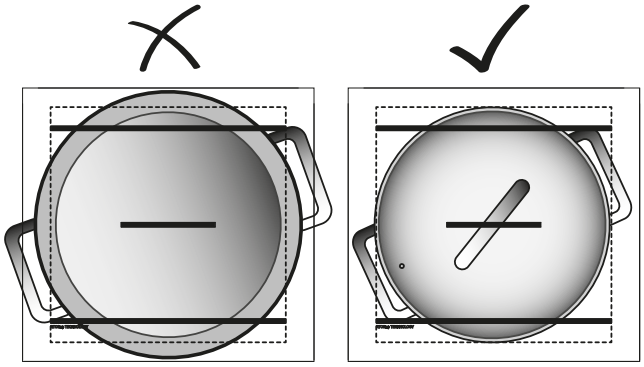
- **MINIMUM SIZE: The bottom of pan must have a minimum diameter of 12cm [5”]** (below, dotted lines). Otherwise, the pan will not be heated. This is a safety feature such that the unit do not detect and heat up small metal objects, such as jewelery. NOTE: For personal safety, never place any small metallic objects on a cook zone.



- **DO NOT USE OVERSIZED PAN! The bottom of the pan must fit the glass.** When a hot, oversized pan covers the silicone seal underneath, the heat from the pan may dry out the silicone overtime. When the silicone seal drys out and breaks, liquid can penetrate into the appliance and damage the electronics.



- **PAN MUST FIT THE GLASS!** The best pan to use is the one with a bottom that fits the coil (below, dotted lines).

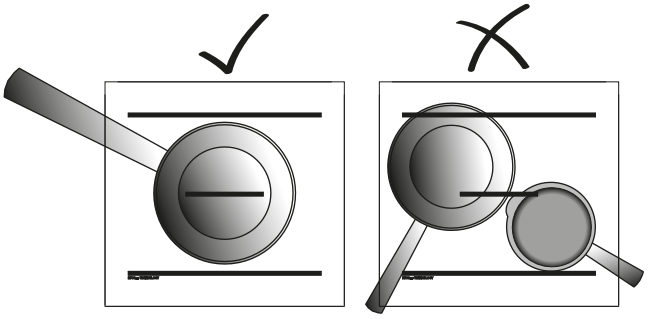


Placing Pan On A Cooking Zone

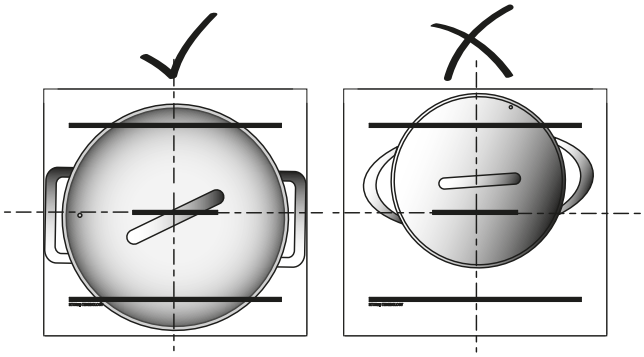
Each cook zone of our appliances is equipped with the latest RTCSmp® sensors. These sensors monitor temperature and cookware continuously in real time.

To obtain optimal results from the sensors, you must **always place pan in the center of the cook zone**. Otherwise, the bottom of the pan is heated unequally and the food inside the pan may burn.

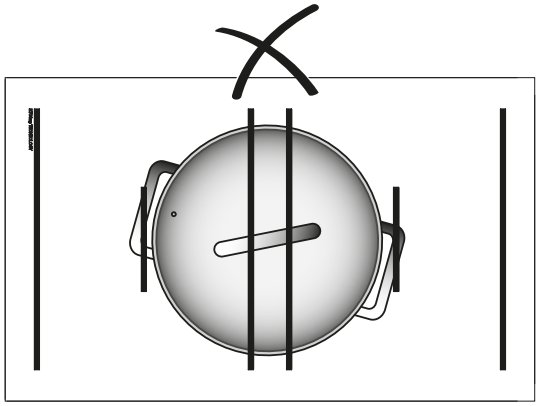
- **PLACE MAXIMUM ONE PAN PER COOK ZONE.**



- **ALWAYS PLACE PAN IN THE CENTER OF A COOK ZONE.**

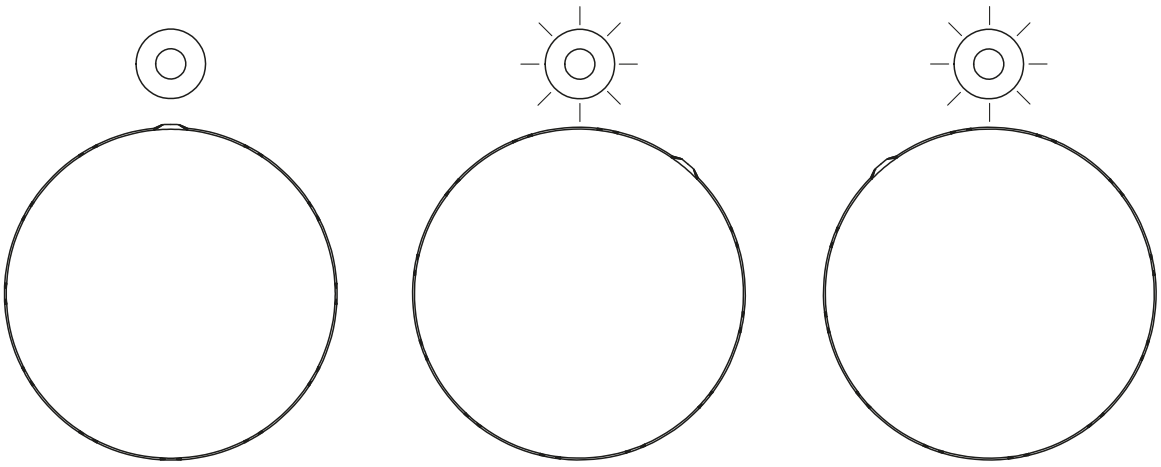


- **PAN MUST NOT COVER MORE THAN ONE COOK ZONE ON A DUAL/QUAD OR ON TWO SINGLE UNITS.**



Rotary power switch

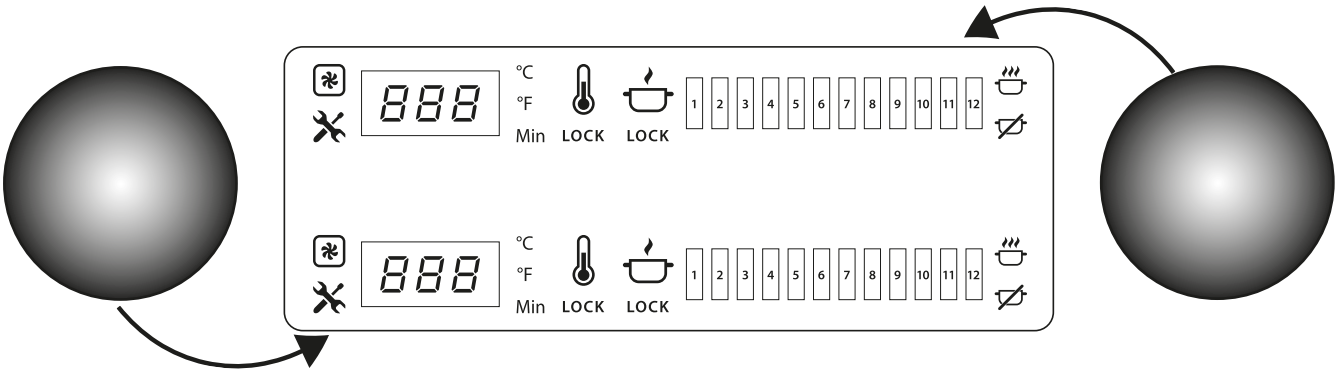
The induction unit is turned on by turning the power rotary switch (OFF / ON). It is ready for immediate use. The glowing power indicator indicates that energy is transfered to the pan. The power level is set by turning the power selector (the bigger ridge indicates the Position):



off minimal power maximal power

Tap-Operation Unit

The rear hob display is on the top half of the display and the front hob is the bottom of the display. The two arrows show which knob is for which display.



Tap-Operation Unit Display (Overview)

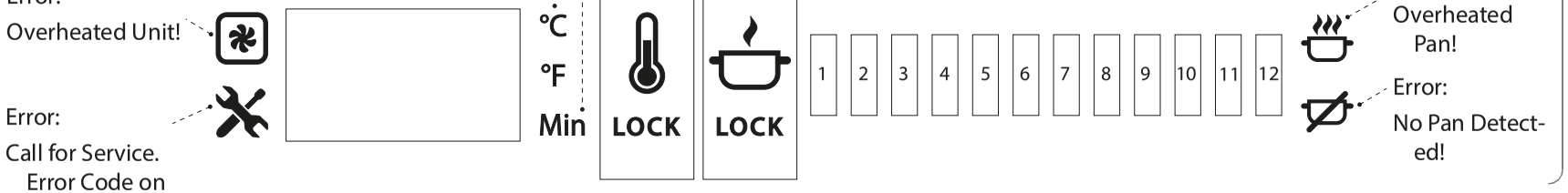
Note: Hold mode and Temperature function are not available for Wok Models

Temperature, °C or °F

- To set °C or °F, press down knob while connecting unit to power outlet.
- Turn knob to select P2 option on display.
- Click knob 1 time (1x) to confirm.
- Turn knob to select °C or °F and click knob 1x to confirm.
- To return to cook/hold mode, click and hold knob until other icons are shown on display.

Timer, Minutes

- After selecting temperature or power level, double click knob to switch to Timer Mode.
- Turn knob to select time in minutes.
- Click knob 1 time (1x) to confirm and start countdown.



Hold Mode, Set Temperature

- Turn knob to select temperature.
- To lock / unlock at selected temperature, click and hold down knob for 2 seconds.

Cook Mode, Power Level from 1 to 12

- Turn knob to select power level.
- To lock / unlock at selected power level, click and hold knob for 2 seconds.

Turn Unit **ON**

- Click knob 1 time

Turn Unit **OFF**

- Turn knob to the lowest power or lowest temperature. When LED ring is flashing, turn knob slightly to turn unit off.

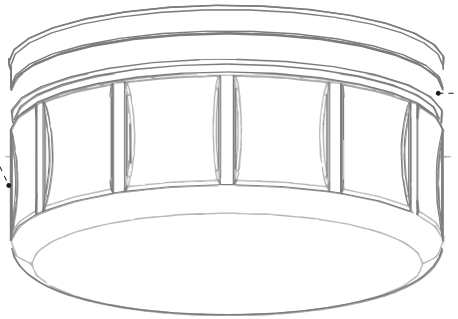
Control Knob

TURN

- Turn knob to select temperature / power / option.

CLICK

- 1 time (1x) to switch from Cook to Hold mode or to confirm selection.
- double (2x) to switch to Timer function
- and hold for 2 seconds to lock or unlock unit.



LED ring

- Lights up during power output.
- Flashes when waiting for operator input.

Control

TURN UNIT ON

Click knob and turn to select power level.

LED RING

- The LED ring flashes if operator input is needed.
- The LED ring lights up continuously during cooking or holding.

SWITCHING BETWEEN COOKING AND HOLDING MODES

Holding mode is not available for Compactmodul Wok.

1. During operation, click knob once. The LED flashes.
2. While watching the display, turn knob clockwise or counter-clockwise to activate Power Level Mode or Hold-Mode.
3. Click knob again to confirm selection.

SETTING POWER LEVEL (1 TO 12) AND LOCK/UNLOCK

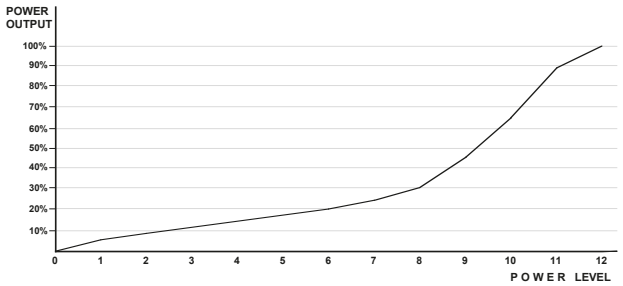
1. In Power Level Mode, turn knob clockwise to choose power level:
   - Power level (1) = lowest power
   - Power level (12) = highest power
2. To lock power at set level, press down knob until the word "LOCK" on the display lights up. This takes 2 seconds.
3. To unlock, press down knob again until the word "LOCK" on the display goes dark. This takes 2 seconds.

Power Level Settings

The Power Diagrams (below) show that the difference in power output between two higher power levels is much larger than that between two lower power levels.

This power level and output relationship gives you a fine simmer-rate control in the low power range, and an instant response in the high power range.

POWER DIAGRAM 1: POWER LEVEL 0 TO 12



The settings from (1) to (9) span the lower 50% of the total Power Output; the settings from (10) to (12) cover the 50% to 100% output range.

SELECTING HOLD TEMPERATURE AND LOCK/UNLOCK

1. In Hold-Mode, turn knob until the desired temperature is shown on the display.
2. Leave the knob for approximate 5 seconds, the display will show the actual detected temperature.
3. To lock temperature at set level, press down knob until the word "LOCK" on the display lights up. This takes 2 seconds.
4. To unlock, press down knob again until the word "LOCK" on the display goes dark. This takes 2 seconds.

SETTING THE TIMER

The timer function can be set for both Cooking or Holding Modes.

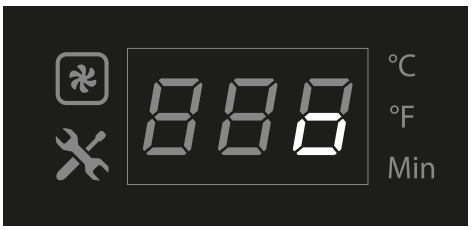
1. After setting power level or temperature, double click the knob to switch to Timer Mode.
2. Turn knob to set the timer from minimum 1 minute to maximum 240 minutes. The LED ring will flash.
3. Click knob 1 time to confirm and start the count-down.
4. Note when using Hold-Mode with Timer, the display will show alternately the actual temperature and the count-down.
5. After the set time is elapsed, the appliance will sound a beeping signal and the unit will automatically shut down if the operator takes no action.

TURNING UNIT OFF

When in Cook or Hold Mode, turn knob to go to the lowest power level or lowest temperature.

When LED ring is flashing, turn knob slightly to turn off the appliance.

When the unit is switched off, a ▢ appears in the display.



Additional Settings

Additional settings are available to reduce power level, and to set display to °C or °F.

To activate the additional settings:

1. Press down knob while connecting unit to power outlet.
2. Then turn knob to select setting P1 or P2:
   - P1 = Reduce nominal max power from 100% to 25%
   - P2 = Change temperature from °C to °F (function not available on Wok models)
   - P3 = Shows the actual Firmware number.
   - P4 = Enable / Disable buzzer (timer function)
3. Click knob 1 time (1x) to confirm selection.
4. In P1, turn knob to select power.
   In P2, turn knob to select °C or °F.
   In P4, turn knob to select "on" or "oFF"
5. Click knob 1 time (1x) to confirm selection.
6. To leave the special setting function, keep pressing down the knob until the normal cooking or hold mode is shown on display.

Automatic Pan Detection, No Pan No Heat

When a temperature or a power level is selected, the appliance supplies energy only when a pan is placed in the cook zone.

When you remove the pan from the cook zone, the appliance stops power output immediately. The power output resumes, when the pan is placed back on the cooking zone.

Notice

Switch off the cook-top by means of the control. Do not rely on the Pan Detection as the ON-OFF control.

Notice

Pan with a bottom diameter smaller than 12cm or 5" is not detected by the system.

When the application is not in use

When the induction appliance is not in use, always turn off the appliance.

Notice

Switch the appliance off if you take the cookware away for a while. This will prevent the heating process to start automatically and unintentionally when a pan is placed back on the heating area. If any person needs to use the induction appliance, he/she will have to turn the appliance ON intentionally.

Decommissioning

Procedure if the device is not needed for a long time.

1. Switch off the device on the knob.
   (See Section 3 Turning Off)
2. Disconnect the device from the mains.

Section 4
Maintenance

MAINTENANCE SAFETY—DISCLAIMER

⚠ DANGER

It is the responsibility of the equipment owner to perform a Personal Protective Equipment Hazard Assessment to ensure adequate protection during maintenance procedures.

⚠Warning

A good maintenance of the appliance requires regular cleaning, care and servicing. The site-supervisor and the operator must ensure all components relevant to safety are in perfect working order at all times.

NOTE: Cleaning tools and supplies are not provided.

DANGEROUS ELECTRICAL VOLTAGE

⚠ DANGER

Do not open the appliance. Maintenance and servicing work other than cleaning as described in this manual must be done by an authorized service personnel.

⚠ DANGER

If any part of the appliance is cracked or broken, **turn off the appliance and immediately disconnect the appliance from supply**. Only if it is possible and safe, disconnect the equipment from main power supply. Do not touch any parts inside the appliance.

Disconnect electric power at the main power for all equipment being serviced.

Failure to disconnect the power at the main power supply could result in serious injury or death.The power switch DOES NOT disconnect all incoming power.

Contact an authorized service agency for assistance.

MAINTENANCE SAFETY—CLEANING

⚠Warning

Never use a high-pressure water jet for cleaning or hose down or flood interior or exterior of the equipment with water. Ensure that no liquid can enter into the equipment.

⚠Warning

Allow heated equipment / glass surface to cool down before attempting to clean, service or move.

⚠Warning

When cleaning the exterior, care should be taken to avoid front power switch and the electrical cords. Keep water and cleaning solutions away from these parts.

⚠Caution

Do not use caustic cleaners on any part of the equipment. Use mild, non abrasive soaps or detergents, applied with a sponge or soft cloth.

⚠Caution

Ensure to remove all residues of cleaning agents from the cooking surfaces. Use a clean moist cloth to wipe off any surfaces.

⚠Caution

Using commercial cleaning fluids or chemicals: Read the directions for use and precautionary statements before use. Pay attention to the concentration of cleaner and the length of time the cleaner remains on the food-contact surfaces or equipment surfaces.

Notice

Inspect and Clean Fresh Air Intake Filter

We strongly recommend using air intake filters in all installations to protect the equipment from grease particles. A dirty, blocked air intake filter blocks the air vent and can cause damages to the electronic components. Inspect, clean or replace the air intake filters at least once a week or as often as necessary.

⚠Warning

Inspect Silicone Seal

When the silicone seal is broken, water penetration could cause the appliance to fail, and any malfunction could cause personal harm.

PERSONAL PROTECTION

⚠ DANGER

All utilities (gas, electric, water and steam) must be OFF to all equipment and locked out of operation according to national/regional regulations, as well as company approved practices during installation, maintenance and servicing. Always allow appliance to cool.

⚠ DANGER

Use appropriate safety equipment during installation, maintenance and servicing.

⚠ DANGER

Never stand, sit, or lean on the equipment! They are not designed to hold the weight of an adult, and may collapse or tip if misused in this manner.

⚠ DANGER

To avoid cardiac pacemaker malfunction, consult your physician or pacemaker manufacture about effects of electromagnetic field on your pacemaker.

⚠ DANGER

Replace defective power cables immediately by an authorized service agency.

⚠Warning

Markings and warning labels mounted directly on the equipment must be observed at all times and kept in a fully legible condition.

⚠Warning

Risk of burns from high temperatures. You may get burnt if you touch any of the parts during operation. Surfaces close to the cooking area including side panels may get hot enough to burn skin. Use extreme caution to avoid coming in contact with hot surfaces or hot grease. Wear personal protective equipment.

⚠Warning

During operation or cleaning, it is possible for the floor to become slippery around the unit. Wear suitable footwear and clean the floor when needed.

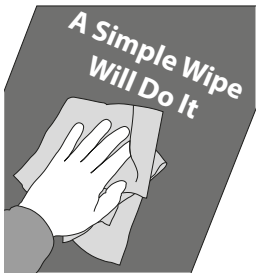
⚠Caution

Use caution when handling the device. Metal edges can be sharp.

Daily Cleaning and Maintenance

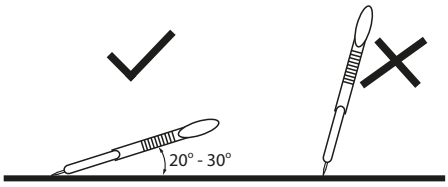
Clean the surface with a mild detergent and/or a food-safe liquid cleaner which not penetrate the silicone seal around the glass.

GLASS CLEANING



NOTE: The cleaning of Ceran® glass is identical to cleaning other similar glass surfaces. You may use any regular glass cleaning products available from a hardware store.

You may use a razor blade scraper or a non-scratching sponge to remove tough residues. When scraping, place your razor blade scraper at an angle of about 20° to 30° from the glass. Then wipe clean the glass with a cleaning product.



VISUAL INSPECTION OF SILICONE SEAL

Inspect the silicone seal around the glass perimeter. Call for service immediately if you notice:

- Cracks on the silicone seal.
- The silicone seal comes away from the glass/ housing or moves when you press down on the seal.

Weekly Cleaning and Maintenance

If there is a Intake filter, clean and dry it.

Yearly Maintenance

Best Practice: Have the induction appliance examined once a year by an authorized technician.

General Maintenance Tips:

- Inspect all induction cookware to ensure proper condition.
- Have an authorized technician to inspect and ensure that:
  - All ventilation fans are working properly.
  - No grease built-up around the equipment and air filter.
  - The silicone joints of the ceramic and display glass are in good condition.

Section 5
Troubleshooting

DANGEROUS ELECTRICAL VOLTAGE

⚠ DANGER

If any part of the appliance is cracked or broken, **turn off directly the appliance and Immediately disconnect the appliance from supply**. Only if it is possible and safe, disconnect the equipment from main power supply. Do not touch any parts inside the appliance.

Disconnect electric power at the main power for all equipment being serviced.

Failure to disconnect the power at the main power supply could result in serious injury or death.

The power switch DOES NOT disconnect all incoming power.

Contact an authorized service agency for assistance.

⚠ DANGER

Do not open the appliance. Maintenance and servicing work other than cleaning as described in this manual must be done by an authorized service personnel.

⚠Warning

Markings and warning labels mounted directly on the equipment must be observed at all times and kept in a fully legible condition.

HINWEIS: If a problem arises during operation of your induction appliance, follow the Troubleshooting Charts before calling service. Routine adjustments and maintenance procedures are not covered by the warranty.

Common Problems

One or more of the following conditions may affect the function or cause the induction equipment to fail:

- Using unsuitable cookware such as non-induction pans, oversized pans, or damaged pans.
- High ambient temperature.
- Inadequate ventilation causing hot air to re-enter through the air intake slots.
- Dirty air intake filter.
- Empty pan is left on the hob when the appliance is ON.

Symptoms

- When a malfunction occurs, the appliance may be in one of the following states:
- The appliance switches off immediately.
- The appliance continues to operate in a power reduction mode.
- The appliance continues to operate normally.
- NOTE:

  The cooling fan starts when the ambient temperature in the control area exceeds 55°C [130°F].

  At heat sink temperature higher than 70°C [160°F], the controller automatically reduces power to keep the appliance in normal operating conditions.

Boil Test

To test the quality of a pan for induction cooking, perform a boil test.

This test is not applicable to griddles and braising pans. NEVER heat any cooking pan on a griddle plate or in a braising pan.

(Test for 3.5kW or 5.0kW Induction Coil)

Perform a boil test to verify the performance of a pan for induction cooking.

- Add one liter of cold water into the pan (optimal when use pan with bottom diameter of 24cm) and bring it to boil. Compare the total boil time to the guideline below:
- 3.5kW Coil, approx. 140 seconds
- 5.0kW Coil, approx. 85 seconds

If time to boil exceeds the above guideline, then the pan is not suitable for achieving optimal efficiency. Please contact your supplier to purchase suitable induction pans.

If the induction appliance does not function as expected despite using quality induction pans, refer to the troubleshooting charts.

Avoiding dangers in case of accidents or malfunctions

To avoid hazards in the event of a malfunction or accident related to the device, proceed as follows.

1. Disconnect the power supply from the circuit breaker provided for the device.
2. Disconnect the mains plug of the affected device to prevent it from being switched on again.

⚠ DANGER

If the plug is not safely accessible, the device must be switched off at the main circuit breaker.

Troubleshooting Without Error Code

Symptom	Possible Cause	Action
Pan does not heat up on glass-top. Digital display is OFF (dark).	No power supply.	Check incoming power supply (Example, power cable plugged into the wall socket). Check kitchen main fuse box.
	Unit is turned off.	Turn control knob to an ON-position.
	Defective unit.	Only if possible and safe, disconnect the appliance from the power supply. Contact an authorized service agency. (1)
Pan does not heat up and no pan symbol is on. (Not applicable to griddles or braising pans.)	Pan is too small.	Use a suitable pan with bottom diameter larger than 12cm[5"].
	Pan is not placed in the center of the hob; pan is not detected by sensor. (2)	Move the pan to the center of the hob.
	Unsuitable pan.	Select only induction-ready cookware.
	Defective unit.	Only if possible and safe, disconnect the appliance from the power supply. Contact an authorized service agency. (1)
Poor heating, LED ring is ON	Reduced Power adj.	Check Additional Setting "P1". See *„Additional Settings" on Page 45*
	Air-cooling system is obstructed.	Verify that air vents are not obstructed. Ensure the fresh air filter is clean.
	Unsuitable pan.	Select various induction-ready cookware for induction cooking. Then compare the results.
	Ambient temperature is too high. The cooling system is not able to keep the appliance in normal operating conditions.	Verify that no hot air is taken in by the fan. Reduce the ambient temperature. The intake air temperature must be lower than 40°C [104°F].
	One phase is missing.	Check incoming power supply (Example, power cable plugged into the wall socket). Check kitchen main fuse box.
	Defective unit.	Only if possible and safe, disconnect the appliance from the power supply. Contact an authorized service agency. (1)
Appliance does not react to control knob positions	Unit is turned off.	Turn control knob to an ON-position.
	Defective control knob.	Only if possible and safe, disconnect the appliance from the power supply. Contact an authorized service agency. (1)
Overheated unit symbol is ON, fan is working	Air-cooling system is obstructed. Internal fan is dirty.	Verify that air vents are not obstructed. Ensure the fresh air filter is clean. Contact an authorized service agency.

Symptom	Possible Cause	Action
Overheated unit symbol is ON, fan does not work	Defective fan or fan control.	Only if possible and safe, disconnect the appliance from the power supply. Contact an authorized service agency. (1)
Overheated unit symbol is ON	Overheated induction coil; cooking area is too hot. Overheated pan. Pan is empty.	Switch the appliance off. Safely remove pan. Wait until the appliance has cooled down before turning it ON.
Small metallic objects (e.g. spoon) are heated up in the cook zone.	Pan detection function is defective.	Only if possible and safe, disconnect the appliance from the power supply. Contact an authorized service agency. (1)

(1) **⚠ DANGER** If the plug is not safely accessible, the device must be switched off at the main circuit breaker.

(2) The appliance switches off immediately.

Troubleshooting — Error Code

Error Code (Display)	Blink Code	Problem	Action
		Normal Operation.	Normal Operation.
E01	1	Unsuitable induction cooking pan. Internal wiring/coil connection malfunction. (2)	Check pan material. Contact an authorized service agency.
E02	2	Unsuitable induction cooking pan. Coil overcurrent. (2)	Check pan material. Contact an authorized service agency.
E03 + 	3	Air-cooling system obstructed. Fan malfunction. Heat sink overheated. (2)	Let appliance cool down. Verify that air vents are not obstructed. Check and clean air filter. Contact an authorized service agency.
E04 + 	4	Overheated cook zone. Overheated pan detected. Sensor failure.	Let appliance and/or pan cool down. Check pan material. Verify that air vents are not obstructed. Check and clean air filter. Contact an authorized service agency.
E41, E42, E43, E44, E45, E46	4	Overheated or defective sensor. (2) NOTE: Errors E41 to E46, griddles and braising pans may continue to operate.	
E05	5	Potentiometer defective.	Contact an authorized service agency.
E06, E30 + 	6	Ambient temperature too high (the cooling system is not able to keep the induction appliance in normal operating conditions). Internal component overheated. (2)	Let appliance cool down. Verify that air vents are not obstructed. Check and clean air filter. Verified that no hot air is taken in by the fan. Reduce the ambient temperature. The intake air temperature must be lower than 40°C [104°F]. Contact an authorized service agency.
E07	-	Phase failure.	Check the fuses belonging to the socket to which the device is connected. Contact an authorized service agency.
E08	-	Over- or undervoltage.	Contact an authorized service agency.
E10	10	Communication problem of the CAN interface	Contact an authorized service agency.
E29	7	Generator component failure. (2)	Contact an authorized service agency.

Error Code (Display)	Blink Code	Problem	Action
E47	4	Warning from overheated pan / cooking empty sensor or coil connection failed. (2)	Let equipment / pan cool down. Check pan material. Check food in the pan or empty pan.
E21 + 	8	Sensor error from heat sink. Ambient temperature beyond normal operating range. (2)	Verify that air vents are not obstructed. Check air filter. Reduce ambient temperature. Contact an authorized service agency.
E24 + 	8	Sensor error from CPU. Board overheated. Ambient temperature beyond normal operating range. (2)	Verify that air vents are not obstructed. Check air filter. Reduce ambient temperature. Contact an authorized service agency.

(1) **⚠ DANGER** If the plug is not safely accessible, the device must be switched off at the main circuit breaker.

(2) The appliance switches off immediately.

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